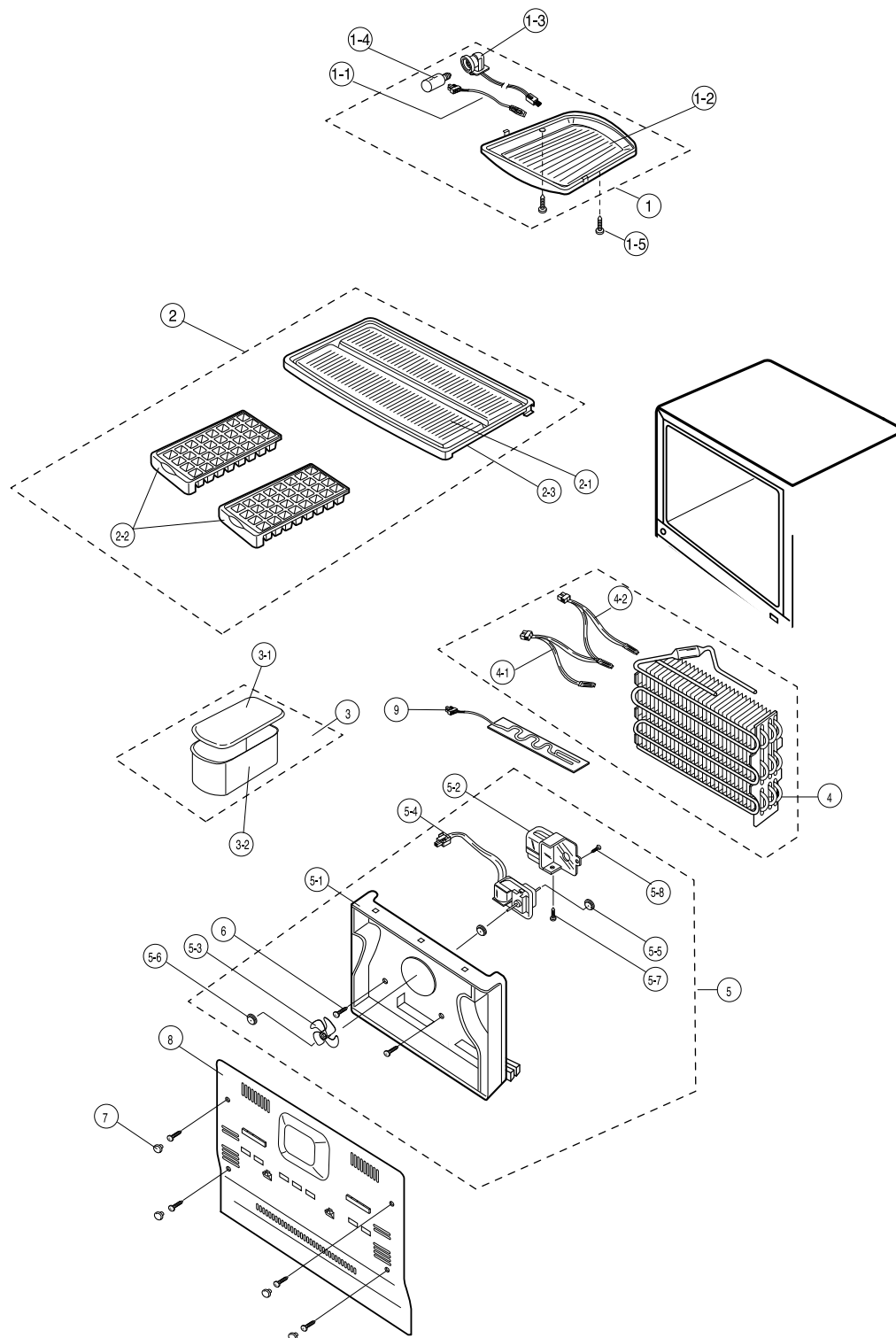


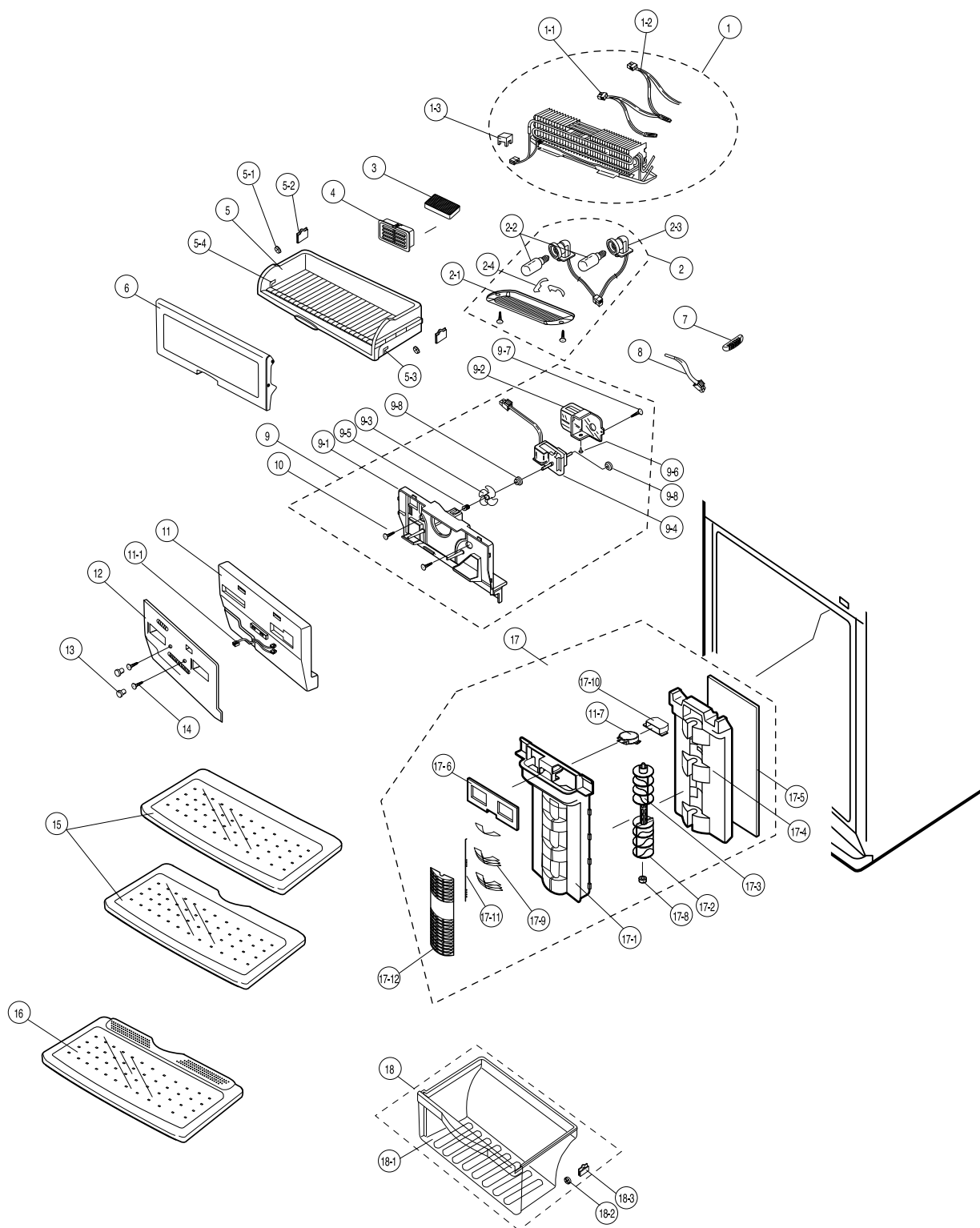
10. Disassemble & assemble drawing and part list

10-1 Freezing Compartment



NO	CODE-NO	ITEM	SPECIFICATIONS	Q'TY	REMARK
1	DA63-11041B	COVER LAMP FRE ASSY	220V, 240V	1	
1-1	DA63-11041C	COVER LAMP FRE ASSY	110V, 127V	1	
1-2	DA32-10109A	SENSOR FRE	502AT	1	
1-3	DA63-11030A	COVER LAMP FRE	MIPS	1	
1-4	DA47-40112R	LAMP HOLDER	PBT	1	
1-5	4713-000213	LAMP-INCANDESCENT	220V~240V/15W	1	
2	4713-001035	LAMP-INCANDESCENT	110V~127V/15W	1	
2-1	6002-000215	SCREW TAP TH	1-4X16FE, FXY	2	
2-2	DA67-20163N	SHELF FRE ASSY	GPPS	1	
2-3	DA67-20135D	SHELF FRE	GPPS	1	
3	DA67-40299A	TRAY ICE	PP	2	
3-1	DA64-20194A	TRIM SHELF	PE	4	
3-2	DA63-10403C	CASE ICE		1	
4	DA63-10338A	COVER CASE ICE	GPPS	1	
4-1	DA67-10205D	CASE ICE CUBE	HIPS	1	
4-2	DA59-40245B, C, A, D	EVAP-FRE ASSY	110V, 127V, 220V, 240V	1	
5	DA47-10148D	THERMO FUSE	250V, 10A	1	
5-1	DA32-10105G	SENSOR-REF	250V, 10.5A	1	
5-2	DA63-11044C, D, F, E	COVER-EVAP REAR(FRE)ASSY	110V, 127V, 220V, 240V	1	
5-3	DA63-11035A	COVER-EVAP REAR	PP	1	
5-4	DA63-10364A	COVER MOTOR FAN	PP	1	
5-5	DA31-20103A	FAN	ABS, 120μ	1	
5-6	DA31-10109D	MOTOR-FAN	110V, 2650RPM	1	
5-7	DA31-10109W	MOTOR-FAN	127V, 2650RPM	1	
5-8	DA31-10109B	MOTOR-FAN	220V, 2650RPM	1	
5-9	DA31-10109F	MOTOR-FAN	240V, 2650RPM	1	
6	DA63-40119A	GROMMET FAN MOTOR	NBR	2	
7	DA61-20128A	SPRING FAN	SUS27WR	1	
8	DA72-60042A	BUMPON-MOTOR	NBR	1	
9	6002-000224	SCREW TAP TH	2S 4X16FE, FZY	1	
10	6002-000215	SCREW TAP TH	1-4X16FE, FZY	6	
11	DA67-30266D	CAP-SCREW	PP	4	
12	DA63-10402K	COVER-EVAP FR(FRE)ASSY	PP	1	
13	DA47-20208G	HEATER DRAIN	110V/13W	1	
14	DA47-20208H	HEATER DRAIN	127V/13W	1	
15	DA47-20208F	HEATER DRAIN	220V/13W	1	
16	DA47-20208J	HEATER DRAIN	240V/13W	1	

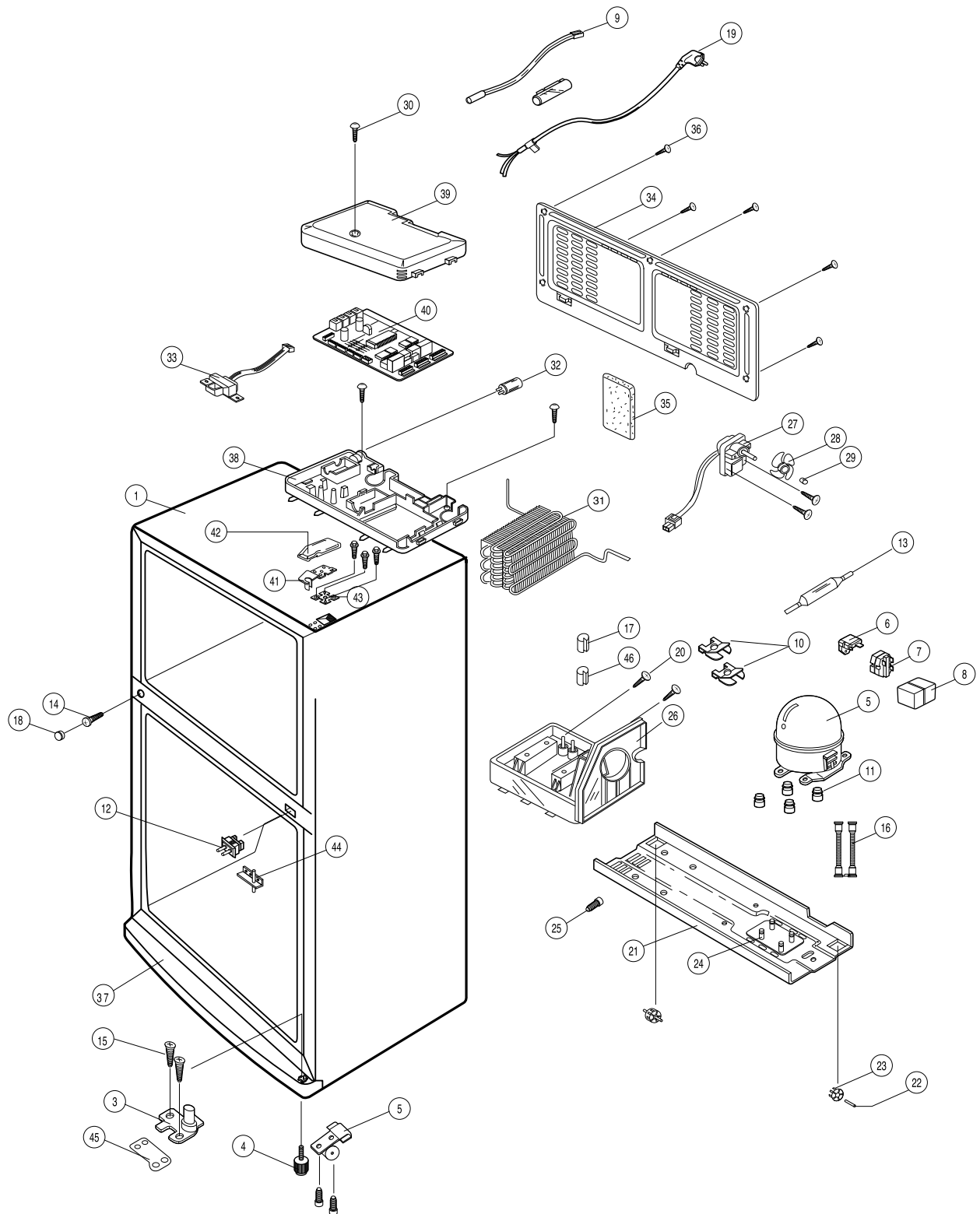
10-2 Refrizerating Compartment



NO	CODE-NO	ITEM	SPECIFICATIONS	Q'TY	REMARK
1	DA59-40238C, E, A, B	EVAP-REF ASSY	110V, 127V, 220V, 240V	1	
1-1	DA47-10148D	THERMO FUSE	250V, 10A	1	
1-2	DA32-10105G	SENSOR-DEF	250B, 10.5A	1	
1-3	DA63-40001A	GROMMET EVAP	NR	1	
2	DA63-11040D, C	COVER-LAMP REF ASSY	110~127V, 220~240V	1	
2-1	DA63-11031A	COVER LAMP REF	SAN	1	
2-2	4713-000213	LAMP-INCANDESCENT	220V~240V/15W	2	
	4713-001035	LAMP-INCANDESCENT	110V~127V/15W	2	
2-3	DA47-40112T	HOLDER LAMP	PBT	2	
2-4	DA61-70266A	SUPT LAMP	STS	2	
3	DA02-90106E	CATALYST-LTC	T15, W40, L70	1	
4	DA63-11036A	COVER-PURIFIER	PP	1	
5	DA67-40300D	TRAY-CHILL ROOM ASSY		1	
5-1	DA66-10104A	ROLLER-FREE	POM	2	
5-2	DA71-20145A	FIXER ROLLER	NY-66	2	
5-3	DA64-20205A	TRIM TRAY, R	PE	1	
5-4	DA64-20204A	TRIM TRAY, L	PE	1	
6	DA63-11020D	COVER-CHILLED ASSY		1	
7	DA63-10467A	COVER-SENSOR REF	HIPS	2	
8	DA32-10105B	SENSOR-ASSY	502AT	2	
9	DA63-10534L, R, J, K	COVER EVAP REAR REF ASSY	110V, 127V, 220V, 240V	1	
9-1	DA63-10216A	COVER EVAP RE, (R)	PP	1	
9-2	DA63-10364A	COVER MOTOR FAN	PP	1	
9-3	DA31-20103A	FAN	ABS	1	
9-4	DA31-0109D, W, B, F	FAN-MOTOR	110V, 127V, 220V, 240V	1	
9-5	DA61-20128A	SPRING FAN	SUS27WR	1	
9-6	DA72-60042A	BUMPON MOTOR	NBR	1	
9-7	6002-000224	SCREW TAP TH	2S 4X12FE, FZY	1	
9-8	DA63-40119A	GROMMET FAN MOTOR	NBR	2	
10	6002-000215	SCREW TAP TH	1-4X16FE, FZY	2	
11	DA72-40484A	INS, COVER EVAP FR		1	
11-1	DA39-20122E	WIRE HARNESS GEARED		1	
12	DA63-10235F	COVER EVAP FRONT(REF)		1	
13	DA67-30266D	CAP SCREW	PP,WHT	2	
14	6002-000215	SCREW-TAP TH	1-4X16FE, FZY	2	
15	DA67-20172B	SHELF-REF ASSY		2	
16	DA63-10384G	COVER-VEG ASSY		1	
17	DA63-10237J	COVER-DUCT ASSY	110V~127V	1	SR-606(8)EV
	DA63-10237E	COVER-DUCT ASSY	220V~240V	1	SR-606(8)EV
	DA63-10237L	COVER-DUCT ASSY	110V~127V	1	SR-646(8)EVSR-686(8)EV
	DA63-10237F	COVER-DUCT ASSY	220V~240V	1	SR-646(8)EVSR-686(8)EV
17-1	DA63-10897E	COVER-DUCT REF	HIPS	1	
17-2	DA31-20133B	BLADE AIR LOW	ABS	1	
17-3	DA31-20135B	BLADE AIR UPP	ABS	1	
17-4	DA72-30193A	SPACER DUCT, REF	FOAM-PS	1	
17-5	DA72-60158C	SEAL DUCT, REAR	FOAM-PE	1	

NO	CODE-NO	DESCRIPTION	SPECIFICATIONS	Q'TY	REMARK
17-6	DA72-60161D	SEAL DUCT, AIR	PVC-FOAM	1	
17-7	DA31-10107D	GEARD MOTOR	AC220V~240V	1	
	DA31-10107E	GEARD MOTOR	AC110V~127V	1	
17-8	DA60-40104A	WASHER	ID 04, T0.5	1	
17-9	DA31-20132A	BLADE-AIR GUIDE	PP	7	
17-10	DA63-40133A	GROMMET MOTOR	NBR	1	
17-11	DA31-20132A	BLADE CONNECTING		1	
17-12	DA63-11024A	COVER DUCT, FR	HIPS	1	
18	DA67-10227F	CASE-VEG ASSY		1	
18-1	DA67-10228A	CASE VEG	GPPS	1	
18-2	DA66-10104A	ROLLER-FRE	POM	4	
18-3	DA71-20145A	FIXER ROLLER	NY-66(PA)	4	

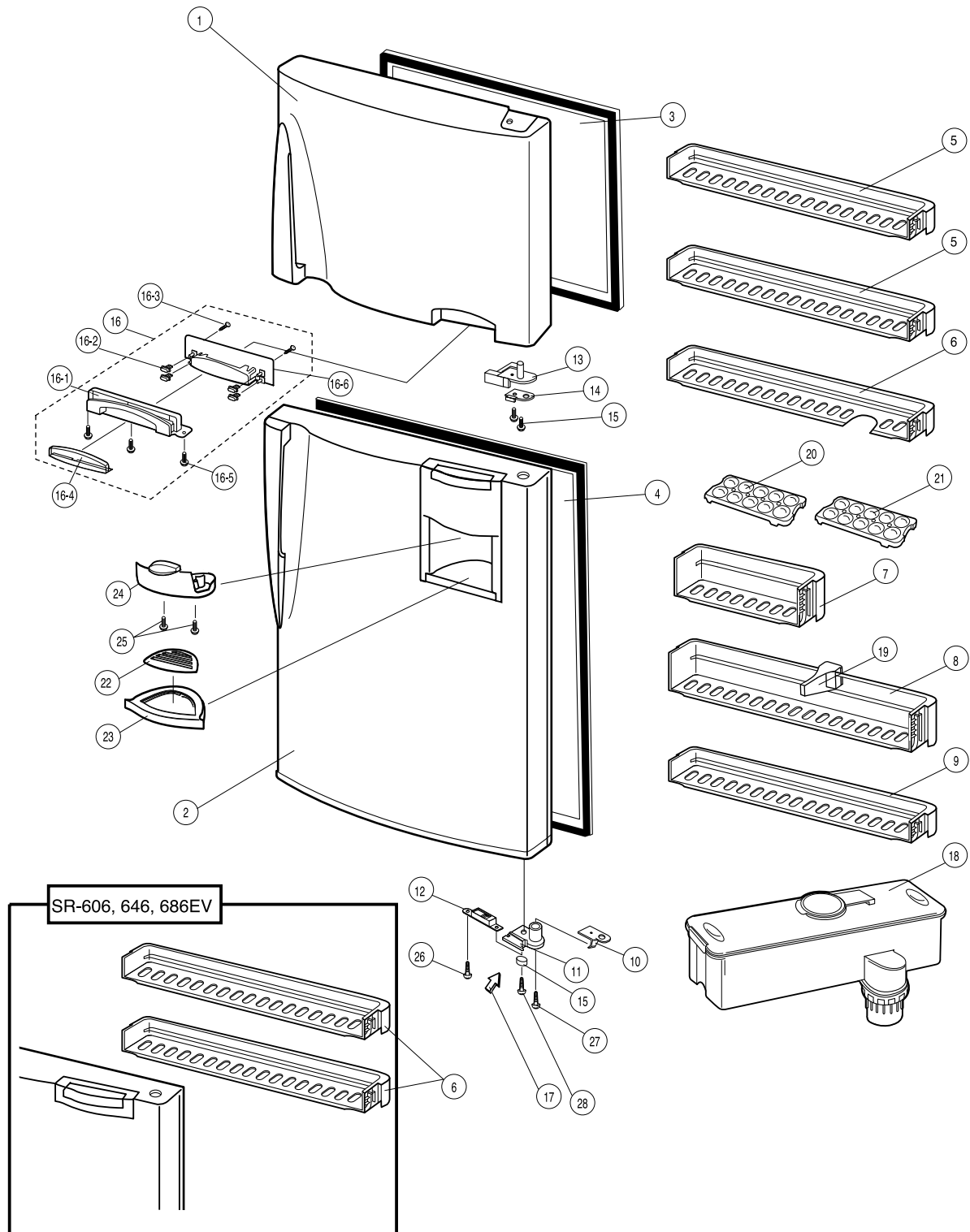
10-3 Cabinet and Unit Compartment



NO	CODE-NO	ITEM	SPECIFICATIONS	Q'TY	REMARK
1	DA90-10230P	ASSY-CABI FOAM		1	
2	DA61-40115B	CASTER-FRONT	PP	2	
3	DA61-10145D	HINGE-LOW	SCP1	1	
4	DA61-30127B	FOOT-ASSY	PP	2	
5	DA59-50021A	COMPRESSOR	SK182C-L2W	1	
	DA59-50033A	COMPRESSOR	SK182P-L2W	1	
	DA59-50014A	COMPRESSOR	SK190H-L2U		
	DA59-50015A	COMPRESSOR	SK190Q-L2U		
6	DA34-10003P	O/L PROTECTOR	4TM444NHBYY-53		
	DA34-10003P	O/L PROTECTOR	4TM444NHBYY-53		
	DA34-10003W	O/L PROTECTOR	4TM314RHBYY-53		
	DA34-10003G	O/L PROTECTOR	4TM232SHBYY-53		
7	DA35-10003H	PTC	PTHAS-T100M200B		
	DA35-10003H	PTC	PTHAS-T100M200B		
	DA35-10003L	PTC	PTHAS-T220M350D		
	DA35-10003N	PTC	PTHAS-T330M385D		
8	DA63-10352A	COVER-RELAY	PP	1	
9	DA32-10105F	SENSOR-ASSY(EXIT)		1	
10	DA65-20101A	CLAMP-COMP	STC5, TO.6	2	
11	DA63-40234C	GROMMET-COMP	NBR, BLK	4	
12	DA34-10122D	DOOR SWITCH	WHT	1	
13	DA73-30102A	DRYER	CU. OD18.85, L119	1	
14	DA60-10104B	SCREW TAP TITE	SNC3	1	
15	DA60-10110A	SCREW SPECIAL, C	M5, STS	3	
16	DA62-20001C	TUBE-PVC	PVC	2	
17	DA63-40171B	GROMMET-COMP	NBR	4	
18	DA67-30218P	CAP-SCREW	PP	1	
19	DA39-10123	POWER-CORD	L2500(OPTION)	1	
20	6002-000216	SCREW TAP TITE	PH1-4X20	2	
21	DA71-60123F	CHASSIS COMP ASSY		1	
22	DA60-90101A	RIVET CASTER	MSWR10, ZPC	2	
23	DA61-40101C	CASTER REAR	PP, NTR	2	
24	DA66-20112A	SHAFT COMP	SUM24,ZPC2(YEL)	2	
25	DA60-10107A	SCREW EARTH	BSBN, M4X10	1	
26	DA67-40176C	TRAY DRAIN WATER ASSY		1	
27	DA31-10110G	MOTOR-CIRCUIT	110V	1	
	DA31-10110L	MOTOR-CIRCUIT	127V	1	
	DA31-10110F	MOTOR-CIRCUIT	220V	1	
	DA31-10110H	MOTOR-CIRCUIT	240V	1	
28	DA31-20102A	FAN-SIRRCOO	ABS, P/120	1	
29	DA61-20128A	SPRING-FAN	STS27	1	
30	6002-000215	SCREW TAPPING	TH1-4X16	2	
31	DA73-10314C	PIPE SUB COND ASSY	TO.7, OD4.76, L969	1	
32	2501-001091	CAPACITOR	5μF, 350VAC	1	
	2401-000511	CAPACITOR	12μF, 250VAC	1	
	2501-000423	CAPACITOR	125μF, 125VAC	1	
33	DA26-30112A	TRANS-DC	105V/50,60HZ	1	
	DA26-30112B	TRANS-DC	127V	1	
	DA26-30110C	TRANS-DC	220V	1	
	DA26-30110A	TRANS-DC	240V	1	
34	DA63-10243A	COVER-COMP ASSY	SECC1	1	

NO	CODE-NO	ITEM	SPECIFICATIONS	Q'TY	REMAR
35	DA72-60019A	SEAL PAM ABSORB	T10, W170, L170	1	
36	6002-000213	SCREW TAPPING	TH 4X12FR, FZY	3	
37	DA63-11029A	COVER LEG, FRONT	PP	1	
38	DA67-10105G	CASE CONTROL BASE	PP-VO	1	
39	DA63-10212H	COVER-PCB PANEL	PP	1	
40	DA41-20146A	ASSY-MAIN PCB	SR-606(8)EV	1SET	
	DA41-20105F	ASSY-MAIN PCB	SR-606(8)EV	1SET	
	DA41-20146B	ASSY-MAIN PCB	SR-646(8), 680(8)EV	1SET	
	DA41-20105G	ASSY-MAIN PCB	SR-646(8), 686(8)EV	1SET	
41	DA61-10205A	HINGE-UPP	SHP1, T3.2	1	
42	DA63-10920G	COVER-HINGE UPP	PP	1	
43	DA63-50145A	SHIM-HINGE UPP	RD-PVC T1.0	1	
44	DA61-10146C	HINGE-MID ASSY	SHP1 T4.0	1	
45	DA63-50146A	SHIM-HINGE, LOW	RD-PVC T1.0	1	

10-4 Door Parts



NO	CODE-NO	DESCRIPTION	SPECIFICATION	Q'TY	REMARK
1	(1)(2)(3)(4) DA91-10258L, M, N, P	ASS'Y FOAM DOOR FRE ASS'Y FOAM DOOR FRE ASS'Y FOAM DOOR FRE	SR-606, 608V	1SET	(1)NOBLE-BEIG (2)MMD GRAY (3)MILKY WHITE (4)LIGHT GREEN
2	(1)(2)(3)(4) DA91-10258Q, R, S, T DA91-10259M, N, P, Q DA91-10260H, J, K, L DA91-10259R, S, T, U DA91-10260M, N, P, Q DA91-10259V, W, X, Y DA91-10259R, S, T, U	ASS'Y FOAM DOOR FRE ASS'Y FOAM DOOR FRE ASS'Y FOAM DOOR FRE(WITHDISPENSER) ASS'Y FOAM DOOR FRE ASS'Y FOAM DOOR FRE(WITHDISPENSER) ASS'Y FOAM DOOR FRE ASS'Y FOAM DOOR FRE(WITHDISPENSER)	SR-646, 648EV, SR-686, 688EV SR-606EV SR-608EV SR-646EV SR-648EV SR-686EV SR-688EV	1SET 1SET 1SET 1SET 1SET 1SET	
3	DA63-30178N	GASKET DOOR FRE ASS'Y	SR-606, 608EV	1	
4	DA63-30178P	GASKET DOOR FRE ASS'Y	SR-606, 608EV	1	
5	DA63-20160B	GUARD FRE	GPPS	2	
6	DA63-20158A	GUARD VARIETY ,A	GPPS SR-608, 648, 688EV	1	
7	DA63-20159B	GUARD VARIETY ,B	GPPS SR-608, 648, 688EV	1	
8	DA63-20162C	GUARD BOTTLE	GPPS	1	
9	DA63-20161C	GUARD REF LOW	GPPS	1	
10	DA71-40135A	STOPPER MID	STS304	1	
11	DA63-40118A	GROMMET HINGE MID	POM	1	
12	DA65-90111H	ASS'Y AUTO CLOSE	SR-60, 64, 68	1	
13	DA71-40169A	STOPPER DOOR MID	SR-60, 64, 68	1	
14	DA63-10894B	STOPPER DOOR,C	SR-60, 64, 68	1	
15	-	SCREW TAP PH	M4X14 FE FZY	2	
16	DA63-10984B	CASE-PCB ASS'Y	EXP ALL	1SET	
16-1	DA67-10401C	CASE-PCB	EXP ALL	1	
16-2	DA64-40135C(L) DA64-40135C(R)	KNOB TOUTH KNOB TOUTH	ABS MP-0160 ABS MP-0160	2 2	
16-3	6002-000466	SCREW TAP PH	2S 3X8 FE, FZY	2	
16-4	DA63-10894A	COVER PCB PANEL	GPPS	1	
16-5	6002-000453	SCREW TAP FH	FH1 4X12 STS304	3	
16-6	DA41-20156B	PCB PANEL ASS'Y	EXP ALL	1SET	
17	DA71-10272B	REINF HINGE.REF	SH1 T3.0	1	
18	DA74-90136B	TANK-WATER ASS'Y	WITH DISPENSER	1SET	
19	DA71-10272A	GUIDE BOTTLE	PP	1	
20	DA67-40297A	TRAY EGG,A	GPPS	1	
21	DA67-40298A	TRAY EGG,B	GPPS	1	
22	DA67-40294B	TRAY DISPENSER,B	ABS	1	
23	DA67-40295A	TRAY DISPENSER,A	ABS	1	
24	DA63-10905E	COVER DISPENSER ASS'Y	WITH DISPENSER	1SET	
25	6002-000213	SCREW TAP	TH1 4X12 FE FZY	1	
26	6002-000213	SCREW TAP TH	1-4X12 FE, FZY	1	
27	-	SCREW-PH	MAX25, FE, FZY	1	
28	6002-000215	SCREW TAP TH	1-4X14 FE, FZY	2	

Indicated part is for electrical safety components