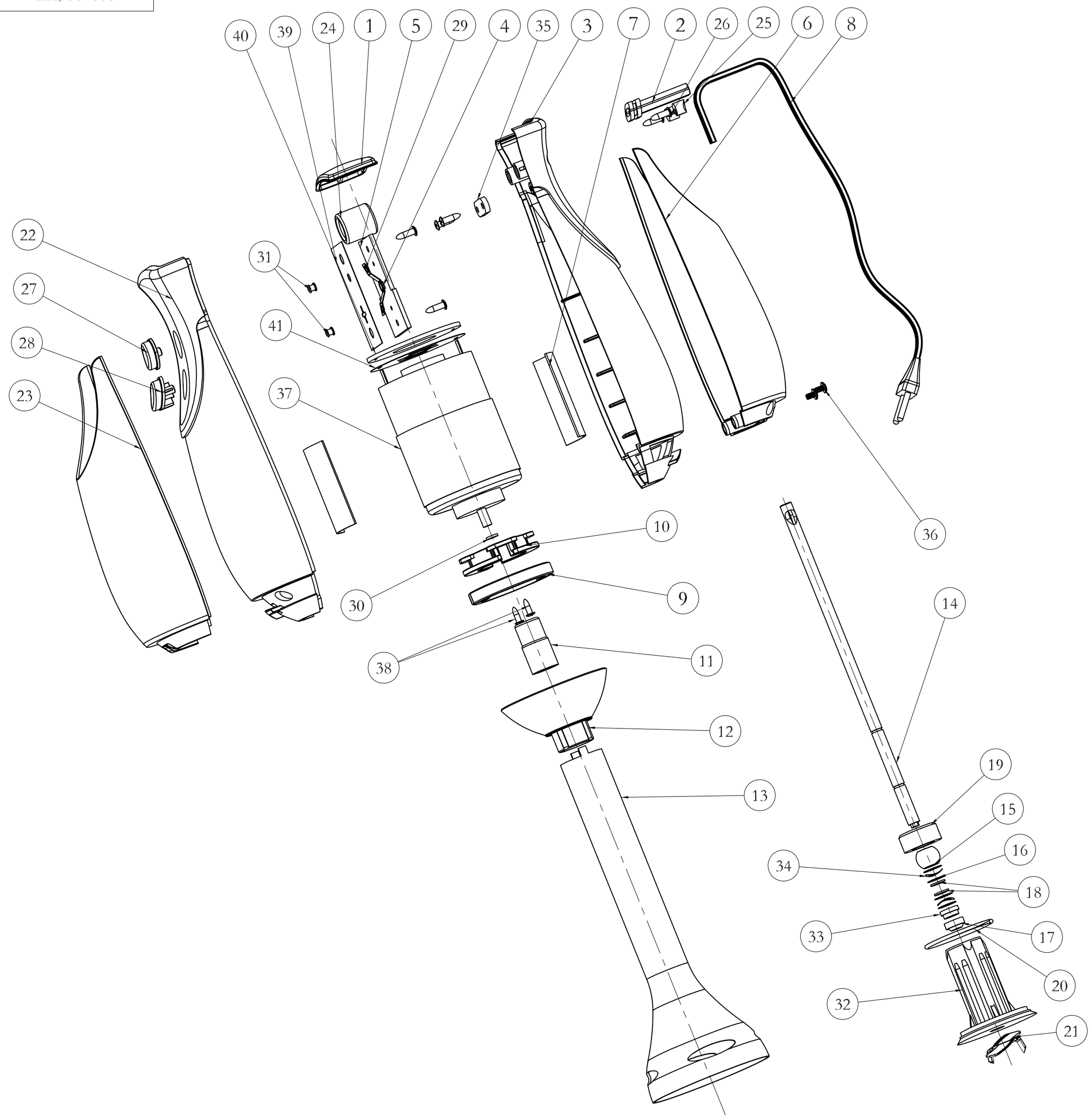
203106/EXP



其余
Others

序号	图号	名称	材料	数量	备注
41	203102/112	青壳纸2 Fish Paper	绝缘纸	1PCS	
40	203102/302	PCB1	T=2.0mm	1PCS	
39	203102/111	青壳纸1 Fish Paper	T=0.25mm	1PCS	
38		螺丝 Screw	BM4X7	2PCS	
37	203105/402	马达motor	ZY9712-23	1PCS	
36		螺丝screw	PM3*5	2PCS	
35	202601/201	压线码cord	PA66	1PCS	
34		波形垫圈washer	∅6.3X∅9.5X0.2mm	4PCS	
33	203101/113	铜套knot	copper	1PCS	
32	203101/123	轴套下lip down	PP	1PCS	
31	TS12-2/804	银触点	∅4*∅2*2.5	2PCS	
30	203401/209	绝缘片insulation patch	Rubber	1PCS	
29	203101/125	开关弹片switch	Phospho-copper	1PCS	
28	203101/106	开关按钮2button2	PA66	1PCS	
27	203101/105	开关按钮1button1	PA66	1PCS	
26	203101/110	螺丝盖2screw cap2	PVC	1PCS	
25	203101/109	螺丝盖1screw cap1	PVC	1PCS	
24		磁环magnetism tach	∅16X∅10X17	1PCS	
23	203101/103	左盖shell left	Zn	1PCS	
22	203101/101	左身body left	ABS	1PCS	
21	203102/401	小刀片knife	SUS	1PCS	
20	203101/119	密封圈1sliceon1	Rubber	1PCS	
19	203101/118	轴套上lip up	PP	1PCS	
18	GB/T896-1986	开口档圈 button	∅5*0.7	2PCS	
17	203101/120	密封圈sliceon	Rubber	1PCS	
16	GB848-85	耐磨垫圈 washer	∅5*0.7	3PCS	
15	203101/117	球轴承bearing	Cu	1PCS	
14	203101/121	传动轴shaft	SUS	1PCS	
13	203101/115	不锈钢底bottom-SUS	SUS	1PCS	
12	203101/116	底盖bottom cover	ABS	1PCS	
11	BRH12-1-203	离合器 axis	PA66+15%GF	1PCS	
10	BRH12-1-204	电机固定座Motor fix	PA66+15%GF	1PCS	
9	BRH12-1-205	电机减振圈rubber tray	Rubber	1PCS	
8	203102/403	电源线line cord	H03VVH2-F2*0.75mm2	1PCS	
7	203101/114	减振垫cushion	Rubber	2PCS	
6	203101/104	右盖shell right	Zn	1PCS	
5	203102/301	PCB	T=2.0mm	1PCS	
4	GB876-86	铜铆钉siller rivet	∅2.3X4	1PCS	
3	203101/102	右身body right	ABS	1PCS	
2	203101/108	线套line cord	PVC	1PCS	
1	203101/107	顶盖 Top cover	ABS	1PCS	

标记 Marking	数量 Number	更改单号 Change No.	签名 Signature	日期 Date

爆炸图
EXPLODE

203106/EXP

设计 Designed By	
校对 Verified By	
工艺 Process	
审核 Checked By	
标准化Standardization	
批准 Approved By	

投影方式 First Angle Projection

阶段标记 Revision	比例 Scale
	7:10
第1页	共1页

珠海制造中心
Manufacturing(Zhuhai)Center