

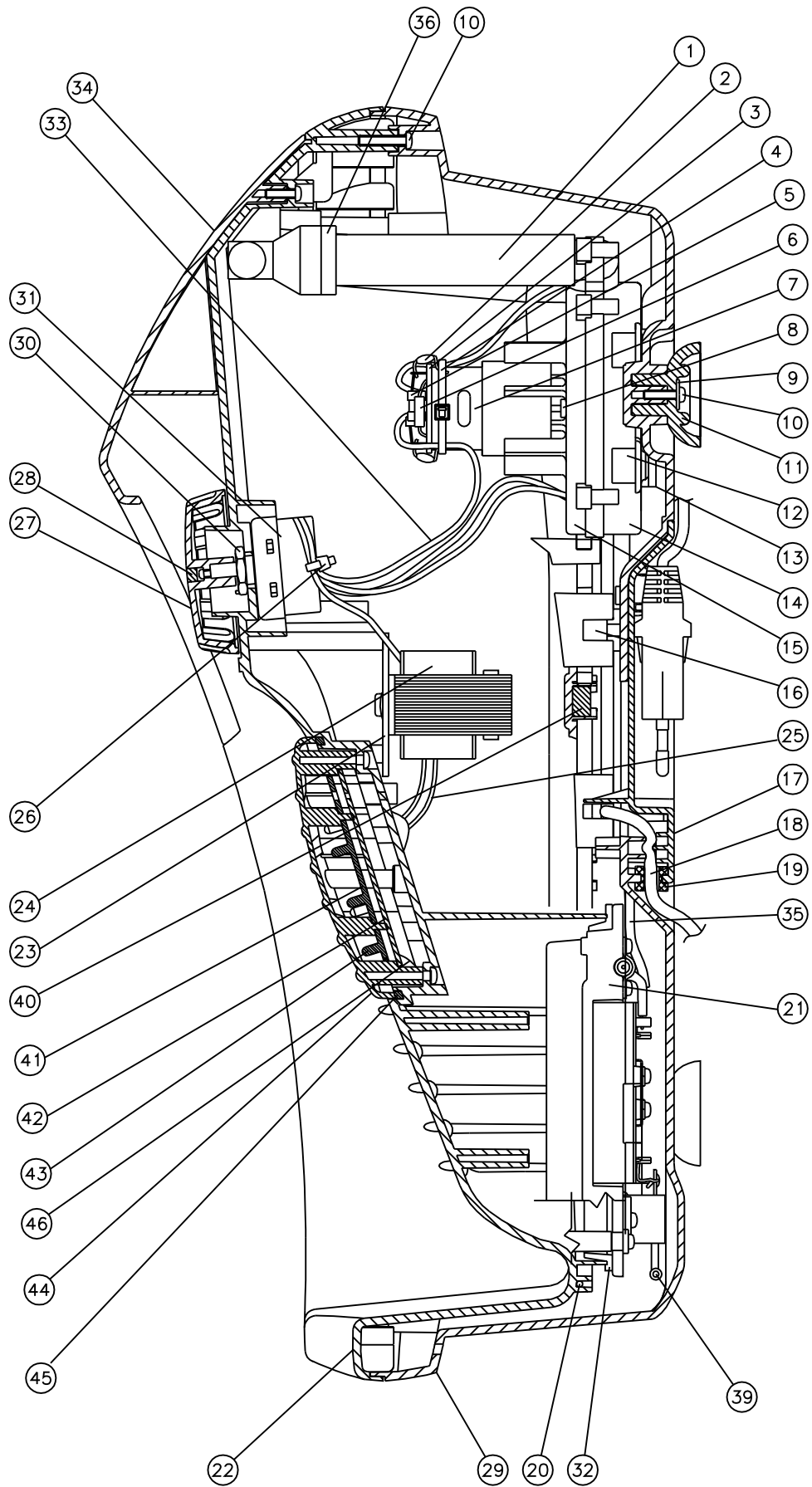
CHEUNG HING INTERNATIONAL ELECTRICAL PRODUCTS LTD.

BILL OF MATERIAL
FOOT MASSAGER (GS 230V 280W)

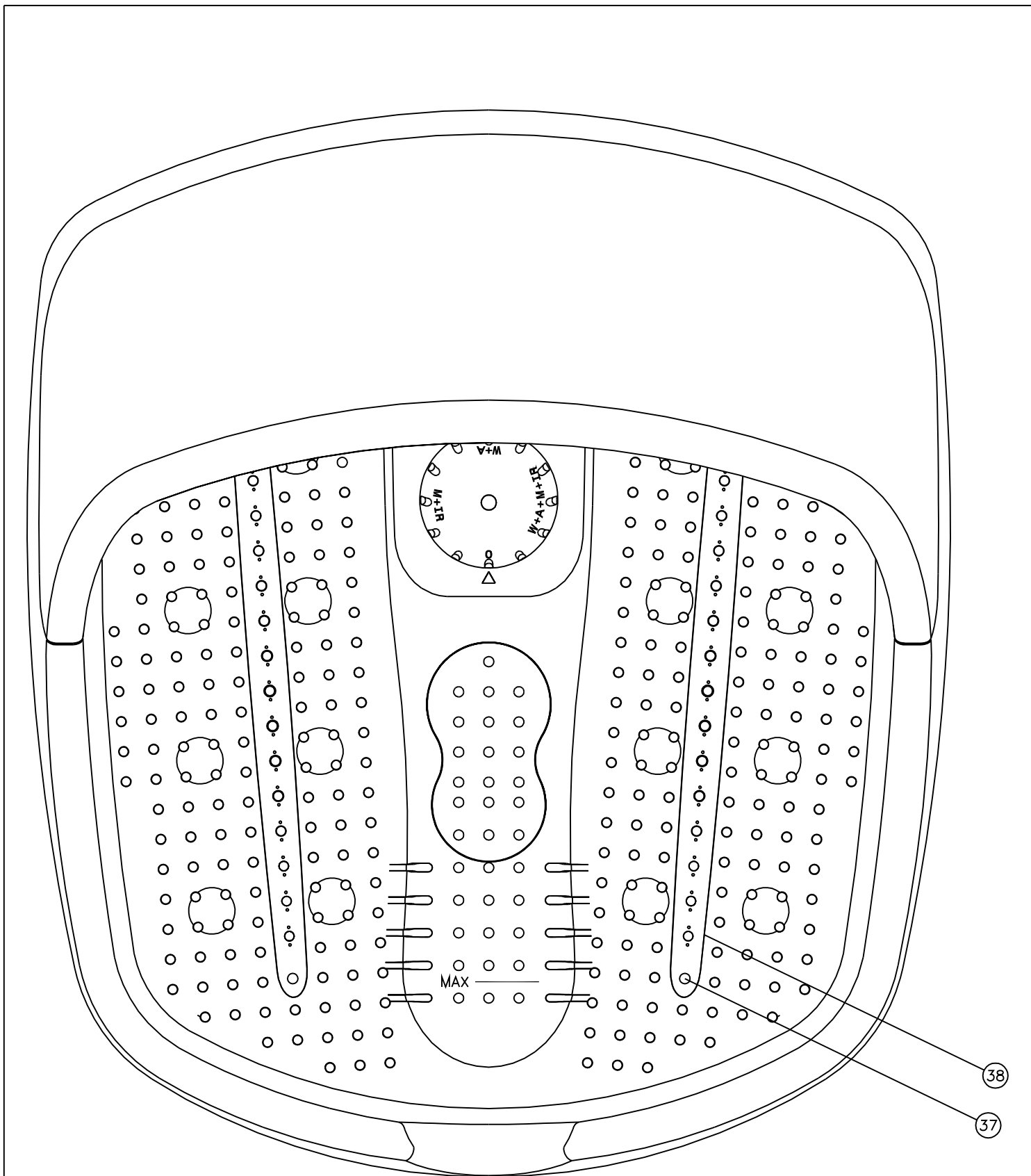
MODEL: FM-3836i

DATE: 8-7-2004

ITEM	PART NAME	MATERIAL/SPECIFICATION	QTY.
1	TUBE	PVC/SILICON	1 SET
2	CAPACITOR (C1,C2)	0.1uF 50V	2
3	MOTOR PCB	16.mm (94V0)	1
4	CABLE TIE	6" NYLON	1
5	COIL	21.5uH	2
6	DIODE	1N4004	5
7	PUMP MOTOR	GRS-365SA	1
8	FAN	ABS	1
9	WASHER A	STEEL	4
10	SCREW	STEEL (NI-PLATED)	1 SET
11	RUBBER STAND	RUBBER/PVC	4
12	RUBBER WASHER	RUBBER	3
13	PUMP FIXER	ABS	2
14	MOTOR MOUNT COVER	PC	1
15	MOTOR MOUNT	PC	1
16	TERMINAL BLOCK	500-31 (VDE)	1 SET
17	PLUG MOUNT	PP	1
18	POWER CORD	H05WH2-F 2x0.75mm ² (VDE)	1
19	CORD BUSHING	PVC	1
20	HEATER ELEMENT B	700 OHM/m	1 SET
21	HEATER A	HEATER A (ASSEMBLY 21a---21u)	1 SET
22	UPPER CABINET	PP	1
23	VIBRATOR MOUNT	STEEL	1 SET
24	VIBRATOR COIL	230V	1
25	LEAD WIRE	AWG22 UL1430 105°C	1 SET
26	CABLE TIE	4" NYLON	1 SET
27	KNOB	ABS	1
28	SCREW COVER	ABS	1
29	LOWER CABINET	PP	1
30	NUT	M12	1
31	SWITCH	ST-800 (ENEC)	1
32	RING	SILICON/RUBBER	1
33	LEAD WIRE	AWG20 UL1430 105°C	1 SET
34	COVER	PP	1
35	PVC TUBE	1.1mm THICKNESS	2
36	VALVE	ABS	1 SET
37	CAP	PP	4
38	AIR TUNNEL COVER	PP	2
39	SLIP-ON RECEPTACLE	BRASS	1
40	MAGNET (OPTIONAL)	ø10x6mm	16
41	LED PCB	1.6mm (94V0)	1
42	LED PLATE (LOWER)	ABS	1
43	LED	LED DIA.3mm	6
44	LED COVER (UPPER)	ABS	1
45	RING B	RUBBER/SILICON	1
46	SEALING	CEMENT	1 SET
47	RESISTOR (R1,R2)	18K ohm/1W	2
48	RESISTOR (R3)	1n 3W	1
49	RESISTOR (R4)	2.2Mn 1/4W	1
50	CAPACITOR (C3)	0.1uF 275V	1

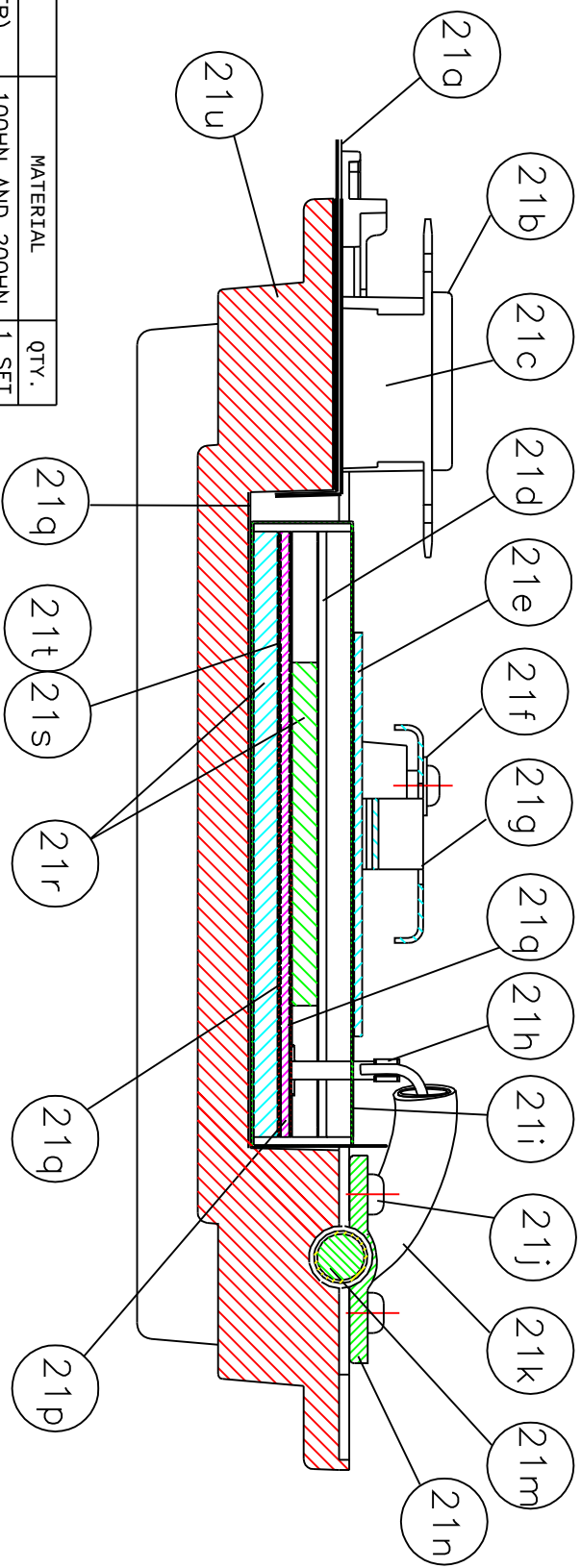


CHEUNG HING INTERNATIONAL ELECTRICAL PRODUCTS LTD.				
REVISION	MODEL	CH-3836i	TITLE	FOOT MASSAGER ASSEMBLY
A	UNIT		DWG. NO.	FW-3836-A121
	SCALE		FILE NAME	\3836\3836i-CIRCUIT
	QUANTITY		3D FILE	
	TOLERANCE		MATERIAL	
	DATE	10-5-2004	ENG. APP.	W.C. See 10-5-2004



CHEUNG HING INTERNATIONAL ELECTRICAL PRODUCTS LTD.					
REVISION	MODEL	CH-3836i	TITLE	FOOT MASSAGER ASSEMBLY	
A	UNIT		DWG. NO.	FW-3836-A121A	
	SCALE		FILE NAME	\3836\3836i-CIRCUIT	
	QUANTITY		3D FILE		
	TOLERANCE		MATERIAL		
	DATE	10-5-2004	ENG. APP.	W.C. See 10-5-2004	

(21) HEATER (A) ASSEMBLY



ITEM	PART NAME	MATERIAL	QTY.
21a	KAPTON FILM (2 LAYER)	100HN AND 200HN	1 SET
21b	THERMOSTAT FIXER	NYLON	1
21c	THERMOSTAT	60°C (VDE)	1
21d	HEATER FIXING B	SILICON	1 SET
21e	MICA	0.8mm THICKNESS	1
21f	SPRING WASHER	STEEL	2
21g	HEATER FIXING A	STEEL	1
21h	TERMINAL	STEEL (NI-PLATED)	1 SET
21i	KAPTON FILM (3 LAYER)	100HN	1 SET
21j	SCREW	STEEL (NI-PLATED)	1 SET
21k	KAPTON FILM (3 LAYER)	100HN	1 SET
21l	THERMAL CUTOFF	94°C or 93°C (VDE)	1
21m	FUSE FIXER	NYLON	1
21n	MICA	1mm THICKNESS	1
21o	NATURAL MICA	0.07mm THICKNESS	1 SET
21p	ALUMINIUM HEATER	ALUMINIUM	1 SET
21s	HEATER WIRE	FCHW-2 SWG39	1 SET
21t	HEAT TRANSFER COMPOUND	LYCAL	
21u	HEAT SINK	ALUMINIUM ALLOY	1

CHEUNG HING INTERNATIONAL ELECTRICAL PRODUCTS LTD.				
REVISION	MODEL	TITLE	HEATER A	
A 26-5-2004	FM-3836 FM-3836i FM-3836-4	DWG. NO.	FM-3838-A004	
	SCALE	FILE NAME	\3838\3838.ASB	
	QUANTITY	3D FILE	\3836\3836i-CIRCUIT	
	TOLERANCE	MATERIAL		
	DATE	ENG. APP.	W.C. See 13-4-2002	