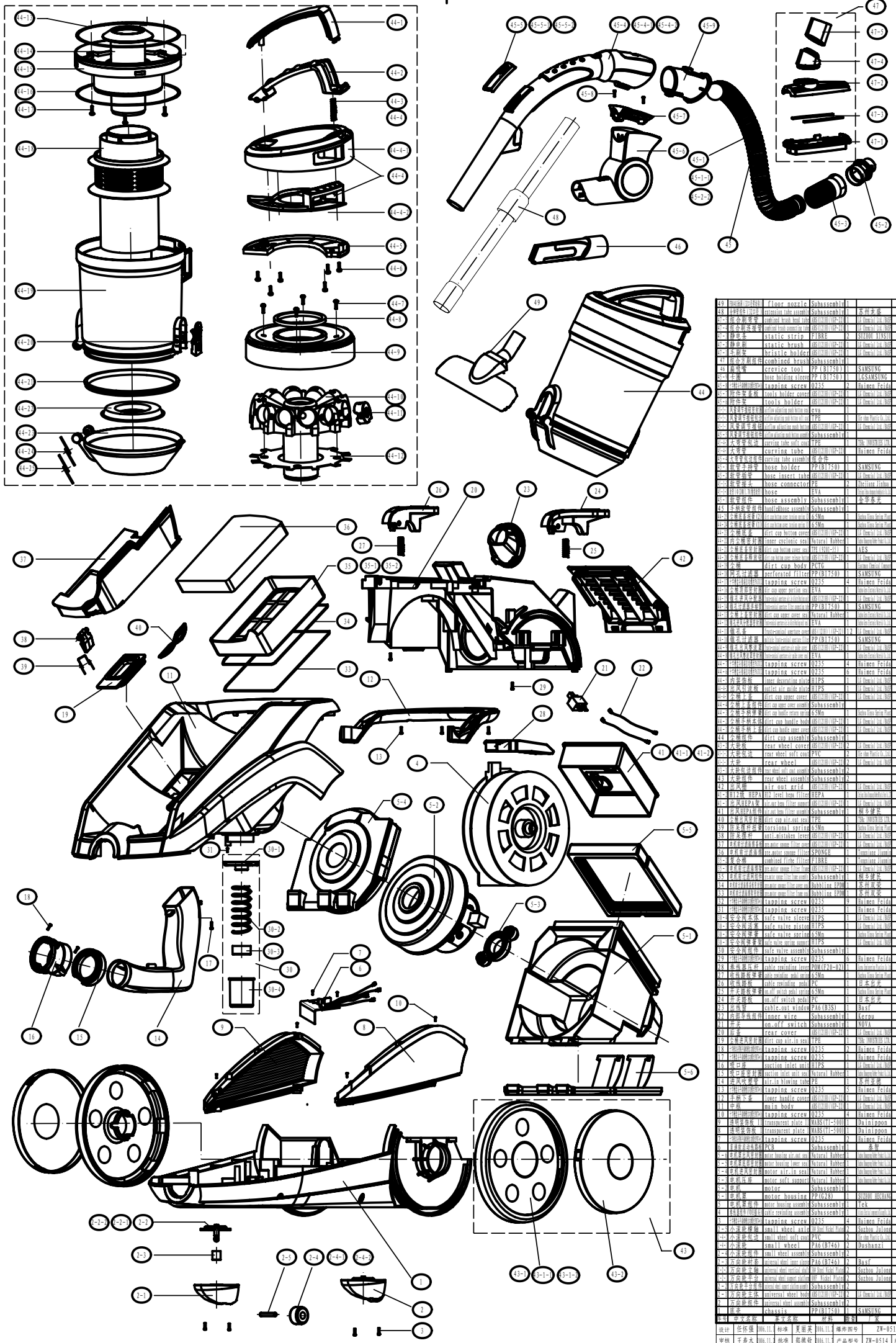

序号	中文名称	英文名称	材料	数量	厂家	备注
49	地刷组件(12寸)	floor nozzle	Subassembly	1		
48	伸缩管组件(12寸)	extension tube assembly	Subassembly	1	苏州龙盛	
47-5	组合刷滑管	combined brush head tube	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
47-4	组合刷连接管	combined brush connection tube	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
47-2	静电条	static strip	FIBRE	2	SUZHOU YINXI	
47-2	静电刷	static brush	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
47-1	毛刷架	bristle holder	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
47	组合方刷组件	combined brush	Subassembly	1		
46	缝隙嘴	crevice tool	PP(B1750)	1	SAMSUNG	
45-4	手握	hose holding sleeve	PP(B1750)	1	LGSAMSUNG	
45-3	攻牙螺钉(M3*10)	tapping screw	Q235	2	Huinen Feida	
45-3	附件架盖板	tools holder cover	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
45-3	附件架	tools holder	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
45-2	风管调节橡胶	soften adjusting pad hose set	eva	1		
45-1	风管调节橡胶套	soften adjusting pad hose soft set	TPE	1	Xin'shun Plastic Co.,Ltd.	
45-1	风管调节橡胶件	soften adjusting pad hose assembly	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
45-1	风管调节橡胶组件	soften adjusting pad hose assembly	Subassembly	1		
45-0	大管软吸边	curving tube soft end	TPE	1	75Sh 1000X35X 2D	
45-0	大管管	curving tube	ABS(T120)/(GP-22)	1	Huinen Feida	
45-0	大管软吸边组件	curving tube assembly	组合件	1		
45-0	软管手持管	hose holder	PP(B1750)	1	SAMSUNG	
45-0	软管插管	hose insert tube	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
45-0	软管接头	hose connector	PE	2	Zhejiang Jinhua	
45-0	软管	hose	EVA	1	Ningbo Haishu Huanyu Plastic Factory	
45-0	软管组件	hose assembly	Subassembly	1	余华东光	
45	手柄软管组件	handlehose assembly	Subassembly	1		
44-25	尘桶底盖螺钉(2)	screw locking water tank bottom cover	65Mn	1	Jinzhou Xinxu Spring Plant	
44-24	尘桶底盖螺钉(1)	screw locking water tank bottom cover	65Mn	1	Jinzhou Xinxu Spring Plant	
44-23	尘桶底盖	dirt cup bottom cover	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
44-22	内尘桶密封圈	inner cyclonic seal	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
44-21	尘桶底盖密封圈	dirt cup bottom cover seal	EPE(4301-55)	1	AES	
44-20	尘桶底盖密封圈	dirt cup bottom cover seal	EPE(4301-55)	1	AES	
44-19	尘桶	dirt cup body	PCTG	1	Eastman Chemical Company	
44-18	网孔过滤器	perforated filter	PP(B1750)	1	SAMSUNG	
44-17	攻牙螺钉(M3*10)	tapping screw	Q235	4	Huinen Feida	
44-16	尘桶密封圈	dirt cup upper portion seal	EVA	1	Ningbo Haishu Huanyu Plastic Factory	
44-15	锥形滤网保护架	conepoint mesh protector	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
44-14	锥形过滤器	conepoint mesh filter	PP(B1750)	1	SAMSUNG	
44-13	尘桶上盖密封圈	dirt cup upper cover seal	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
44-12	锥形滤网密封圈	conepoint mesh filter seal	EVA	1	Ningbo Haishu Huanyu Plastic Factory	
44-11	排污盖	waste-control apertures cover	ABS(T120)/(GP-22)	12	LG Chemical Ltd. 2065	
44-10	排污过滤器	waste-control apertures filter	PP(B1750)	1	SAMSUNG	
44-9	排污盖密封圈	waste-control apertures cover seal	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
44-8	排污盖密封圈	waste-control apertures gasket seal	EVA	1	Ningbo Haishu Huanyu Plastic Factory	
44-7	攻牙螺钉(M3*10)	tapping screw	Q235	4	Huinen Feida	
44-6	尘桶盖密封圈	dirt cup upper portion seal	EVA	1	Ningbo Haishu Huanyu Plastic Factory	
44-5	内装饰板	inner decorating plate	BIPS	1	LG Chemical Ltd. 2065	
44-4	出风挡流板	outlet air guide plate	BIPS	1	LG Chemical Ltd. 2065	
44-3	尘桶上盖	dirt cup upper cover	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
44-2	尘桶上盖组件	dirt cup upper cover assembly	Subassembly	1		
44-1	尘桶手柄螺钉套	dirt cup handle screw sleeve	65Mn	1	Jinzhou Xinxu Spring Plant	
44-0	尘桶手柄本体	dirt cup handle body	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
44-0	尘桶手柄上盖	dirt cup handle upper cover	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
44	尘桶组件	dirt cup assembly	Subassembly	1		
43-2	大扶板	rear wheel cover	ABS(T120)/(GP-22)	2	LG Chemical Ltd. 2065	
43-1	大扶包边	rear wheel soft coat	PVC	2	Xin'shun Plastic Co.,Ltd.	
43	大扶	rear wheel	ABS(T120)/(GP-22)	2	LG Chemical Ltd. 2065	
43-0	大扶板边组件	rear wheel soft coat assembly	Subassembly	2		
43	大扶组件	rear wheel assembly	Subassembly	2		
42	出风栅	air out grid	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
41-3	H12级 HEPA	H12 level hepa filter	HEPA	1	Suzhou Huaxin Purification Equipment Co., Ltd.	
41-1	出风HEPA架	air out hepa filter support	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
41	出风HEPA组件	air out hepa filter assembly	Subassembly	1	顺发健民	
40	尘桶出风密封圈	dirt cup air.out seal	TPE	1	75Sh 1000X35X 2D	
39	防夹扭杆弹簧	torsional spring	65Mn	1	Jinzhou Xinxu Spring Plant	
38	防夹摆杆	anti.distance lever	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
37	进风海绵过滤棉	pre.motor sponge filter cotton	SPONGE	1	Tongxiang Jiaxing	
36	进风海绵过滤器架	pre.motor sponge filter frame	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
35	复合棉	combined filter	FIBRE	1	Tongxiang Jiaxing	
35-1	进风海绵过滤器架	pre.motor sponge filter frame	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
35	进风过滤组件	cotton inner filter assembly	Subassembly	1	顺发健民	
34	进风海绵过滤棉	pre.motor sponge filter cotton	Bubbline FPDM	1	苏州双荣	
33	进风海绵过滤器架	pre.motor sponge filter frame	Bubbline FPDM	1	苏州双荣	
32	攻牙螺钉(M3*10)	tapping screw	Q235	9	Huinen Feida	
31	攻牙螺钉(M3*10)	tapping screw	Q235	1	Huinen Feida	
30-4	安全阀本体	safe valve sleeve	BIPS	1	LG Chemical Ltd. 2065	
30-3	安全阀活塞	safe valve piston	BIPS	1	LG Chemical Ltd. 2065	
30-2	安全阀弹簧	safe valve spring	65Mn	1	Jinzhou Xinxu Spring Plant	
30-1	安全阀弹簧架	safe valve suction support	BIPS	1	LG Chemical Ltd. 2065	
30	安全阀组件	safe valve assembly	Subassembly	1		
29	攻牙螺钉(M3*10)	tapping screw	Q235	6	Huinen Feida	
28	悬线压杆	cable restraining lever	POM(F20-03)	1	Asia Engineering Plastics Co., Ltd.	
27	悬线限板弹簧	cable restraining rebit spring	65Mn	1	Jinzhou Xinxu Spring Plant	
26	悬线限板	cable restraining pedal	PP	1	巨杰塑胶	
25	卡扣弹簧钢丝	on.off switch rebit spring	65Mn	1	Jinzhou Xinxu Spring Plant	
24	开关限板	on.off switch pedal	PC	1	巨杰塑胶	
23	出线限板	cable.out window	PA6(B3S)	1	Basf	
22	内部导线组件	inner wire	Subassembly	1	Kerpu	
21	开关	on_off switch	Subassembly	1	NOVA	
20	后盖	rear cover	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
19	尘桶进风密封圈	dirt cup air.in seal	TPE	1	75Sh 1000X35X 2D	
18	攻牙螺钉(M3*10)	tapping screw	Q235	2	Huinen Feida	
17	攻牙螺钉(M3*10)	tapping screw	Q235	1	Huinen Feida	
16	吸口座	suction inlet unit	BIPS	1	LG Chemical Ltd. 2065	
15	吸口座密封圈	suction inlet unit seal	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
14	进风吹塑管	air.in blowing tube	PE	1	苏州龙盛	
13	攻牙螺钉(M3*10)	tapping screw	Q235	5	Huinen Feida	
12	手柄下盖	lower handle cover	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
11	中桶	main body	ABS(T120)/(GP-22)	1	LG Chemical Ltd. 2065	
10	攻牙螺钉(M3*10)	tapping screw	Q235	4	Huinen Feida	
9	透明度指板	transparent plate	MABS(T1-500)	1	Dainippon	
8	透明度指板	transparent plate	MABS(T1-500)	1	Dainippon	
7	攻牙螺钉(M3*10)	tapping screw	Q235	2	Huinen Feida	
6	主板组件	PCB	Subassembly	1	苏州双荣	
5-6	电机进风密封圈	motor housing air.out seal	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
5-5	电机减震密封圈	motor bushing (inner ring)	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
5-4	电机进风密封圈	motor air.in seal	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
5-3	电机压座	motor soft support	Natural Rubber	1	Yuhe Sanjiang Rubber Products Co., Ltd.	
5-2	电机	motor	Subassembly	1		
5-1	电机壳	motor housing	PP(G28)	1	SUZHOU HECHANG	
5	电机减震组件	motor bushing assembly	Subassembly	1	Tek	
4	悬线盖组件(12寸)	cable restraining assembly	Subassembly	1	Asia Engineering Plastics Co., Ltd.	
3	攻牙螺钉(M3*10)	tapping screw	Q235	4	Huinen Feida	
2-5	小滚珠螺轴	small wheel axle	304 Steel Nickel Plated	2	Suzhou Julong	
2-4	小滚珠包边	small wheel soft coat	PVC	2	Xin'shun Plastic Co.,Ltd.	
2-3	小滚珠	small wheel	PA6(B746)	2	Dushanzi	
2-2	小滚珠组件	small wheel assembly	Subassembly	2		
2-1	万向脚衬套	universal wheel inner sleeve	PA6(B746)	2	Basf	
2-2	万向脚立轴	universal wheel vertical axle	304 Steel Nickel Plated	2	Suzhou Julong	
2-3	万向脚平台	universal wheel support platform	304 Steel Nickel Plated	2	Suzhou Julong	
2-4	万向脚平台盖板	universal wheel support platform cover	Subassembly	2		
2-5	万向脚主体	universal wheel body	ABS(T120)/(GP-22)	2	LG Chemical Ltd. 2065	
2	万向脚组件	universal wheel assembly	Subassembly	2		
1	底壳	chassis	PP(B1750)	1	SAMSUNG	

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