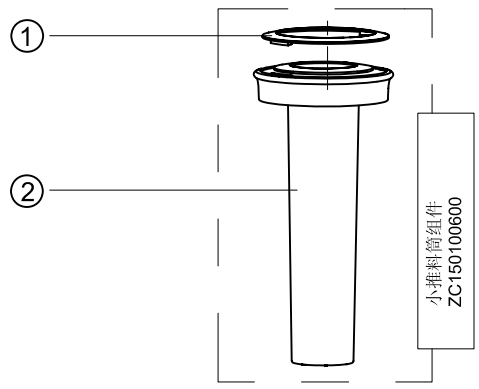
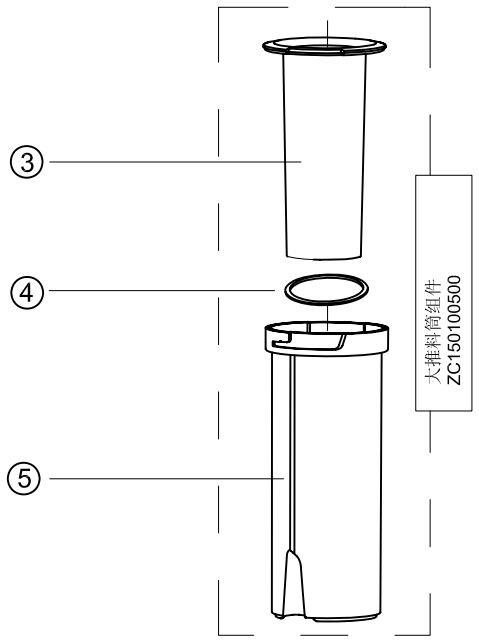
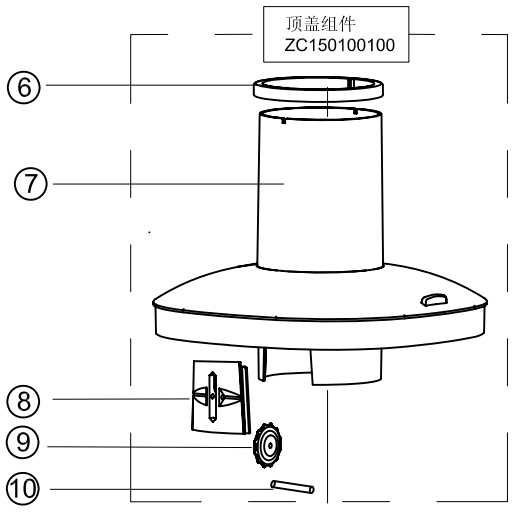
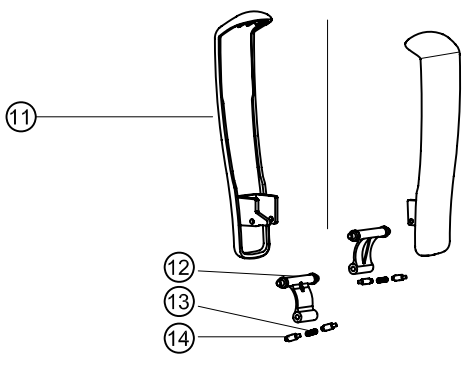
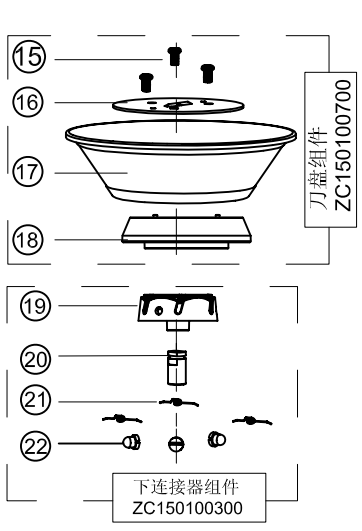
LOCALITY (位置)	SIGN (标记)	DESCRIPTION (更改内容)	IDIOGRAPH (签名)

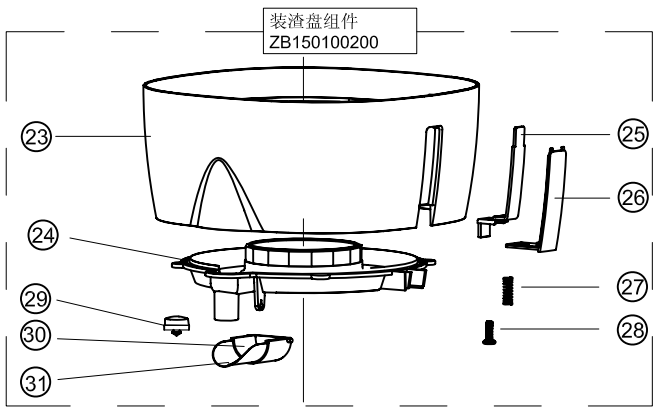


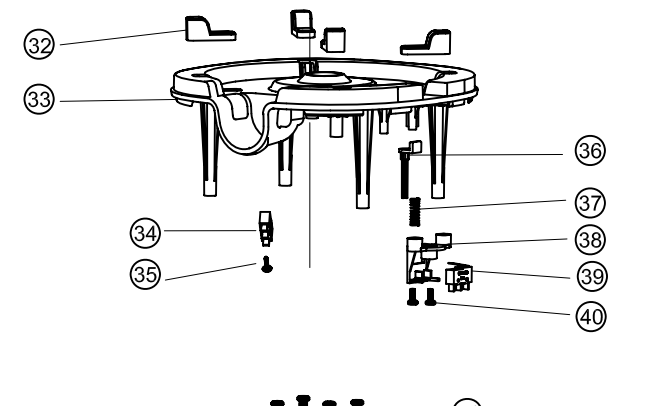


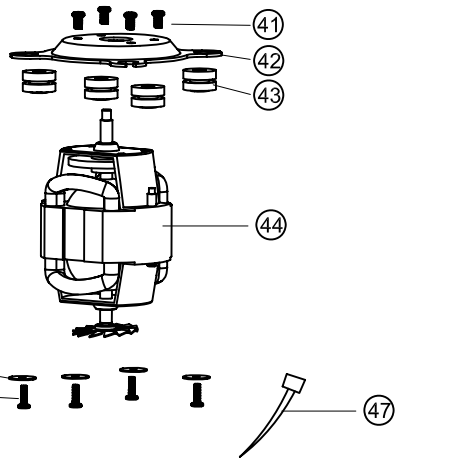


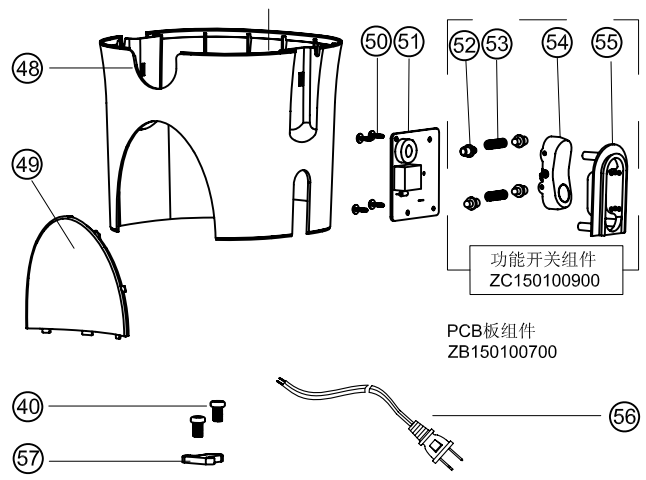


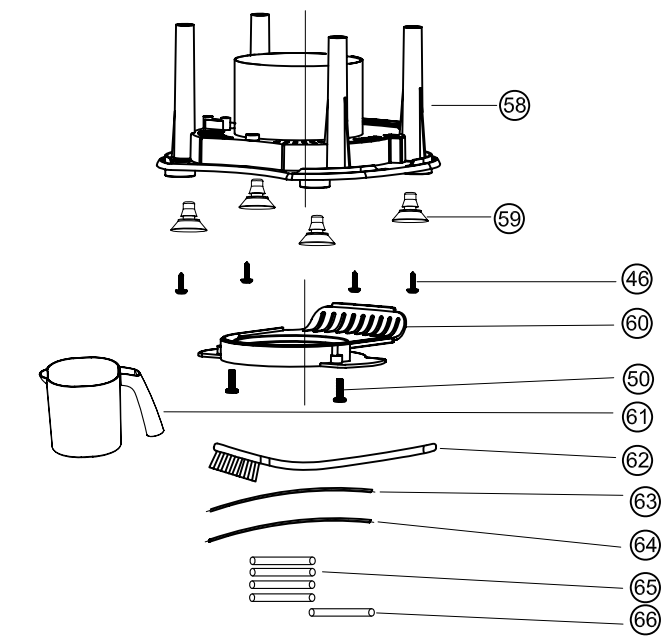












ITEM	CODE NO	PART NAME	PART NAME	MATERIAL /SPEC	QTY
序号	物料编号	中文物料名称	英文物料名称	材质/规格	用量
66	JOL00003100	热缩套管	Heat shrinkable tube	4.0*15	1
65	JOL00009800	热缩套管	Heat shrinkable tube	3.0*15	4
64	EOL00009900	微动开关引线	Micro Switch wrine	22AGW VW-1 105° 600V L260MM	1
63	EOL00009200	PCB板引线	PCB board wrine	22AGW VW-1 105° 600V L300MM	1
62	POB00118300	刷子	Brush	PP	1
61	POA00118100	塑胶杯	Plastic CUP	AS(PA117 L200)	1
60	POA00082400	风道盖	Oriented wind cover	ABS (AG15A1)	1
59	POB00003500	吸盘	Cupula	硅胶 50°	4
58	POA00081700	大身底座	Body base	ABS (AG15A1)	1
57	POA00004200	压线码	Cable dip	ABS (AG15A1)	1
56	DDD00012100	电源线	Power cord	16A250V VDE	1
55	POA00082800	功能开关面板	Funetion switch panel	ABS (AG15A1)	1
54	POA00083800	功能开关按制	Funetion switch buttonel	PC (L1250Y)	1
53	WOK00005500	功能开关弹簧	Funetion switch spring	弹簧钢	2
52	POA00082900	开关子弹头	Switch shot cobbra	POM (M90-36)	4
51	ZP150100200	PCB板 组件清单	PCB ASM		1
50	JOS00021000	PCB板螺丝	Screw	Ø2.6*8PT	6
49	POA00081800	大身装饰片	Decora tive plate	ABS (AG15A1)	1
48	POA00081600	大身	Main body	ABS (AG15A1)	1
47	JOB00000100	尼龙扎带	Nylon tie	3.0*100	1
46	JOS00009000	螺丝	Screw	Ø4.2*15PT	8
45	WBH00030200	马达支架垫片	Mootor nog mat	45#(镀镍)	4
44	MOA00009800	马达 (8825M23)	Motor (8825M23)	8825M23	1
43	POA02125500	马达防震垫	Motor shock-proof	TPE 40°	4
42	WOA00002200	马达支架	Motor nog	电解片	1
41	JOS00008400	马达支架螺丝	Screw	M5*9PM	4
40	JOS00003400	螺丝	Screw	Ø3*10PT	4
39	EOW04008100	微动开关	Micro Switch	KW4A 5A 125 250V~10T85u	1
38	POA00082600	安全开关支架	Safety Switch nog	POM (M90-36)	1
37	WOK00005400	安全开关弹簧	Safety Switch spring	弹簧钢 (镀镍)	1
36	POA00082700	安全开关支柱	Safety Switch support	POM (M90-36)	1
35	JOS00013600	螺丝	Screw	Ø3*10 PWA-12	1
34	EOW04000100	微动开关	Micro Switch	KW4A 5A 125 250V~10T85u	1
33	POA00081900	大身上盖	Main body cover	ABS (AG15A1)	1
32	POA02125600	主机减震垫	Mainframe reduce shock mat	TPE 50°	4
31	WOH00026500	不锈钢汁嘴	Stainless steel mouth sealed	SUS 304	1
30	POA00084300	出汁嘴	Mouth sealed	ABS (AG15A1)	1
29	POB02012100	汁嘴密封塞	Mouth sealed stopper	硅胶 45°	1
28	JOS00008600	安全连杆螺丝	Screw	Ø2.6*8KT	1
27	WOH00010900	安全连杆弹簧	Safety connect pole spring	SUS 304	1
26	POA00083500	安全制盖	Safety cover	AS(PA117 L200)	1
25	POA00085800	安全连杆	Safety connect pole	AS(PA117 L200)	1
24	POA00082000	装渣盘底盖	Pulp tray cover	ABS (AG15A1)	1
23	POA00083400	装渣盘	Pulp tray	AS(PA117 L200)	1
22	POA00118300	锁头	Lock caput	POM (M90-36)	3
	WOH00028200	锁头	Lock caput	SUS 303	3
21	WOH00027100	锁头弹簧	Lock copper spring	SUS 304	3
20	WOC00027400	铜牙套	Copper rim cover	黄铜	1
19	POA00134500	连接器	Connector(bottom)	PA66 +GF30%	1
18	POA00134600	连接头	Connector(top)	ABS (AG15A1)	1
17	WOH00027200	不锈钢榨汁网	Stainless sleel Juice sieve	SUS 304	1
16	WOH00027300	刀盘	Blacle tray	SUS 304	1
15	JOS00008800	刀盘螺丝	Screw	Ø3*8KT	3
14	WOH00030500	手柄扣连杆轴	Clamps connect pole shaft	45#镀镍	4
13	WOK00006400	手柄扣连杆弹簧	Clamps connect pole spring	弹簧钢 (镀镍)	2
12	POA00083900	手柄扣连杆	Clamps connect pole	POM (M90-36)	2
11	POA00084000	安全锁扣	Safety lock	ABS (AG15A1)	2
10	WOA00002500	切片轮铁轴	Silce up wheel shaft	SUS 303	1
9	POA00083000	切片轮	Silce up wheel	POM (M90-36)	1
8	POA00083700	切片轮支架	Silce up wheel support	AS(PA117 L200)	1
7	POA00083600	顶盖	Top cover	AS(PA117 L200)	1
6	POA00083300	顶盖装饰圈	Top cover decorative ring	ABS (AG15A1)	1
5	POA00082100	大推料筒	Pusher canister (large)	ABS (AG15A1)	1
4	POB00118200	防水圈	Waterproof Ring	硅胶 35°	1
3	POA00082200	大推料筒盖	Pusher canister cover	ABS (AG15A1)	1
2	POA0083200	小推料筒	Pusher canister (small)	AS(PA117 L200)	1
1	POA00082300	小推料筒装饰圈	Pusher canister decorative ring	ABS (AG15A1)	1

功能开关组件 ZC150100900

装渣盘组件 ZB150100200

下连接器组件 ZB150100300

刀盘组件 ZC150100700

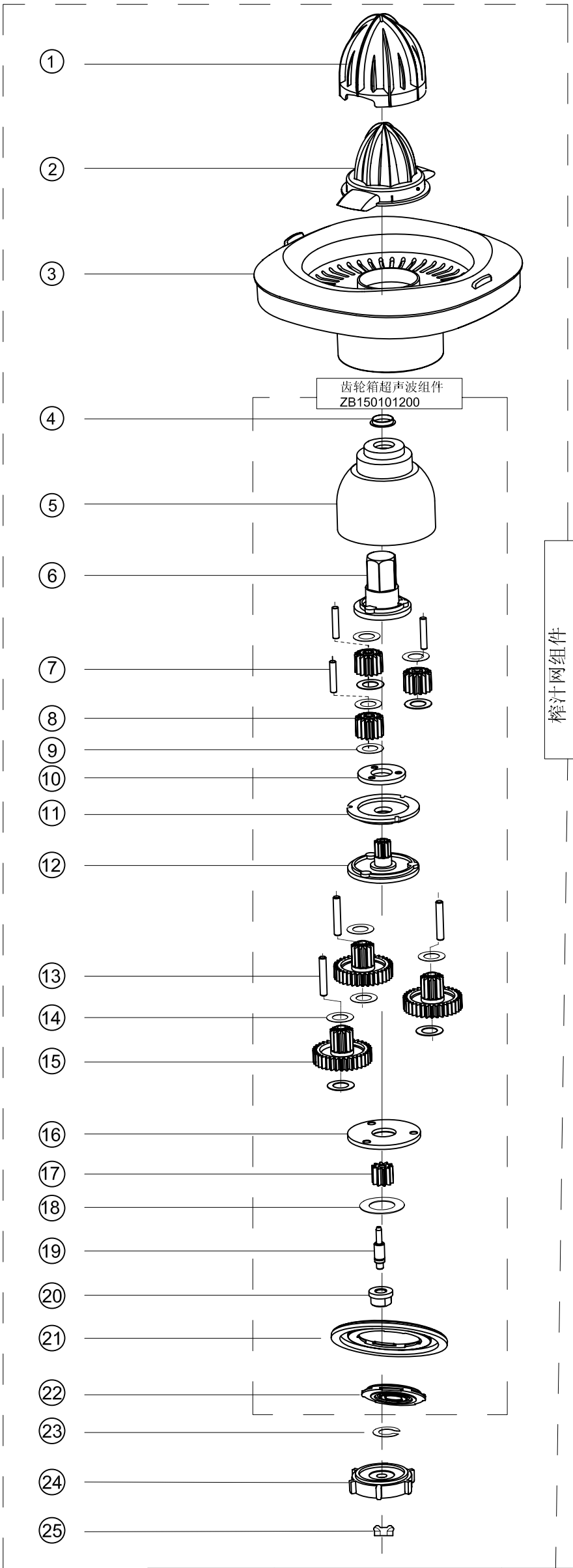
顶盖组件 ZC150100100

大推料筒组件 ZC150100500

小推料筒组件 ZC150100600

GENERAL TOLERANCE (未注公差尺寸)	TOLERANCE VALUE (公差取值)	SCALE (比例)		MODEL NO (型号)	KJ-1501(230V)	DRAWN BY: (绘图)		
X<15 (mm)	±0.1 (mm)	UNIT (单位)	mm	PART NAME (名称)	主机爆炸图	CHECKED BY: (审核)		
15<X<50 (mm)	±0.15 (mm)							
50<X (mm)	±0.2 (mm)	PROJECTION (投影)		MATERIAL (材质)		APPROVED BY: (批准)		
ANG	±0.5°							
泓首翔电器(深圳)有限公司 HOME CULTURE				CODE NO (物料编号)		DATE (日期)		SH OF
				DRAWING NO (图纸编号)	1501-04-X001-05	VERSION (版本号)	A5	SIZE:A3

LOCALITY (位置)	SIGN (标记)	DESCRIPTION (更改内容)	IDIOGRAPH (签名)



ITEM	CODE NO	Part Name	NAME	MATERIAL	QTY
序号	物料编号	中文物料名称	英文物料名称	材质/规格	(用量)
27					
26					
25	WOA00002600	齿轮箱方形螺母	Gear box squareness nut	45#nickel plated	1
24	POA00084500	齿轮箱传动头	Gear box transmission	PA66+GF30%	1
23	WOH00009900	E形介子	E-ring	Stainless Steel	1
22	POA00134000	底盖固定片	Stator cover	PA66+GF30%	1
21	POA00084700	齿轮箱底盖	Gear box cover	ABS (AG15A1)	1
20	WOC00008800	齿轮箱含油轴承	Gear box bearing	铜基（含油18%）	1
19	WOH00030700	传动轴	Shaft	45#nickel plated	1
18	E0J00016300	电木介子	Bakelite pion	电木/∅12.5*∅23*T=0.5MM	1
17	WOA00002300	齿轮二	Gear two	Metal	1
16	POA00085000	齿轮端盖一	Gear connector cover one	POM(M90-36	1
15	POA00085400	双层齿轮	Gear wheel double	POM(M90-36	3
14	E0J00015800	双层齿轮电木介子	Double decker gear bakelite ring	电木/∅4.2*∅6*T=0.5MM	6
13	WOH00028400	4MM铁轴	4MM shaft	45#nickel plated	3
12	POA00085300	齿轮四	Gear four	POM(M90-36	1
11	POA00085200	固定板	Fixation oard	POM(M90-36	1
10	POA00085100	齿轮端盖二	Gear connector cover two	POM(M90-36	1
9	E0J00015700	齿轮一电木介子	Gear one bakelite ring	电木/∅3.2*∅6*T=0.5MM	6
8	POA00085500	齿轮一	Gear one	POM(M90-36	3
7	WOH00028500	3MM铁轴	3MM shaft	45#nickel plated	3
6	POA00084900	输出轴	Deferent shaft	POM(M90-36	1
5	POA00084600	齿轮箱外壳	Gear box crust	ABS (AG15A1)	1
4	WAA00026600	齿轮箱衬套	Gear box bush	电解片/Electrolyte	1
3	POA00084400	过滤网	Filter net	ABS (AG15A1)	1
2	POA00085600	小榨汁头(B)	Small Juicer(B)	ABS (AG15A1)	1
1	POA00023200	二合一大榨汁头	Big Juicer	ABS (AG15A1)	1

齿轮箱超声波组件 ZB150101200
榨汁网组件 ZA150101500

GENERAL TOLERANCE (未注公差尺寸)	TOLERANCE VALUE (公差取值)
X<15 (mm)	±0.1 (mm)
15<X<50 (mm)	±0.15 (mm)
50<X (mm)	±0.2 (mm)
ANG	±0.5°

SCALE (比例)		MODEL NO (型号)	KJ-1501
UNIT (单位)	mm	PART NAME (名称)	榨汁网组件爆炸图
PROJECTION (投影)		MATERIAL (材质)	
		CODE NO (物料编号)	ZA150101500
		DRAWING NO (图纸编号)	1501-04-X002-05

DRAWN BY: (绘图)			
CHECKED BY: (审核)			
APPROVED BY: (批准)			
DATE (日期)		SH	OF
VERSION (版本号)	A5	SIZE:A3	

泓 首 翔 电 器（深圳）有 限 公 司
H O M E C U L T U R E