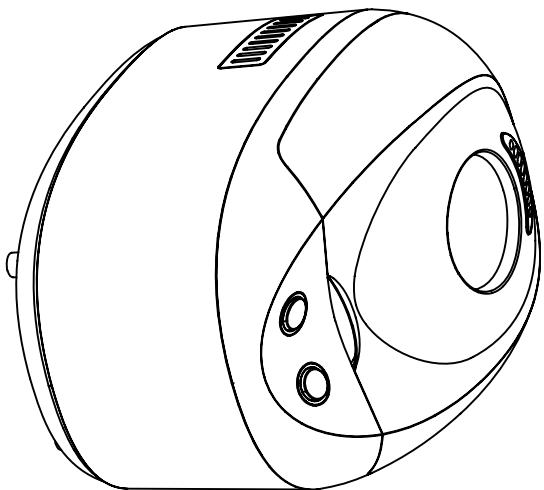
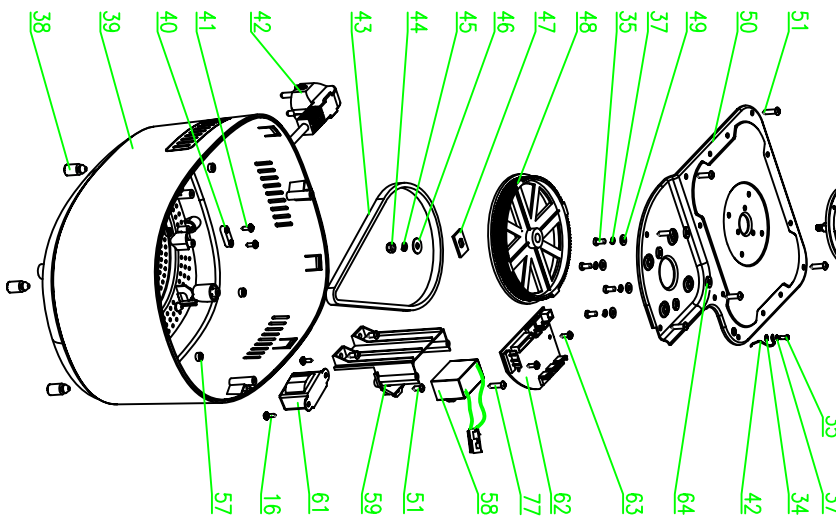
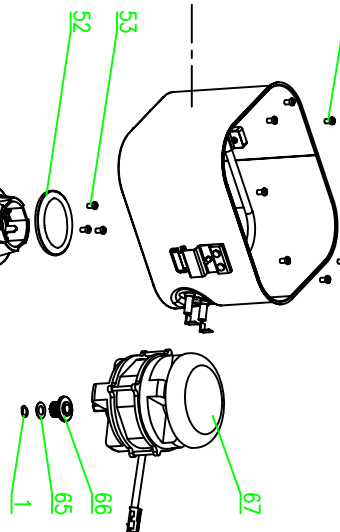
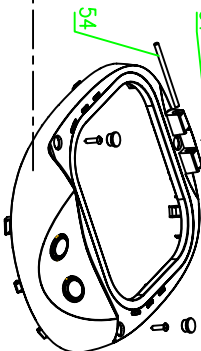
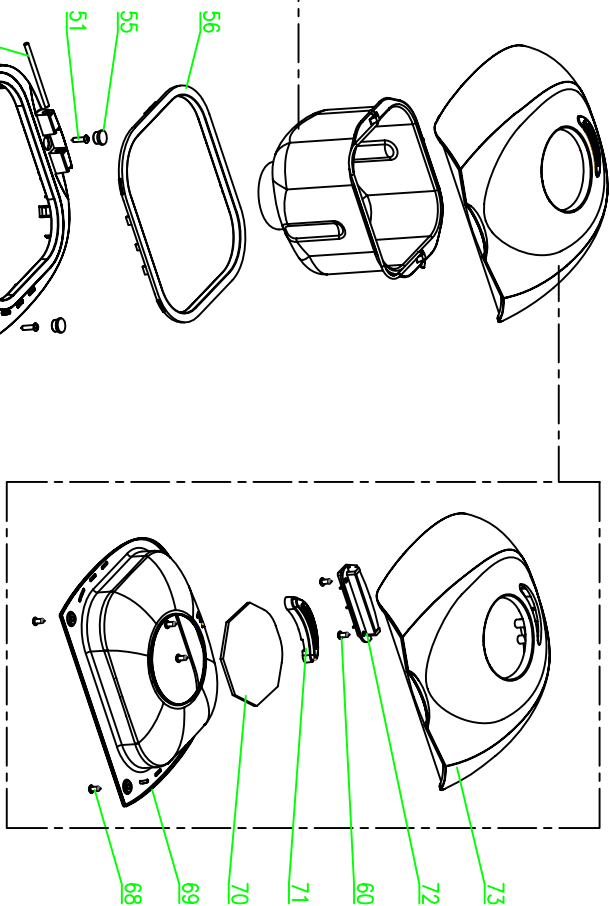
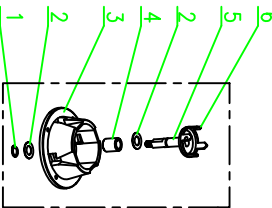
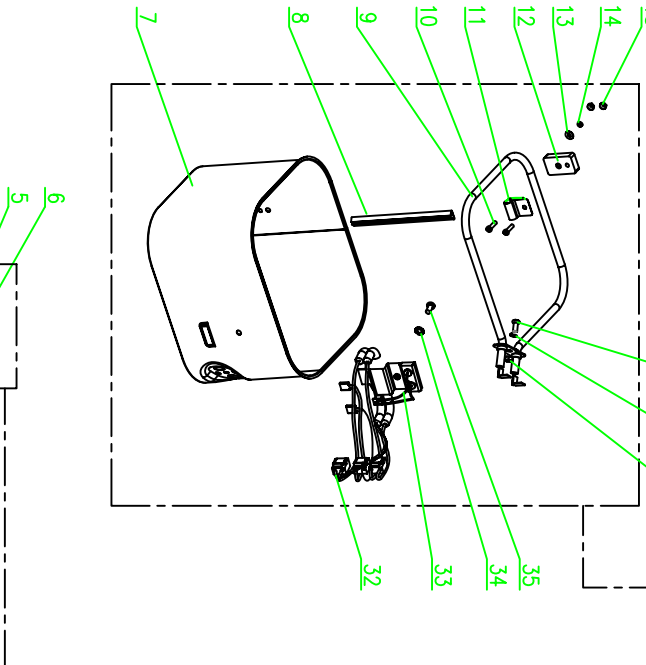
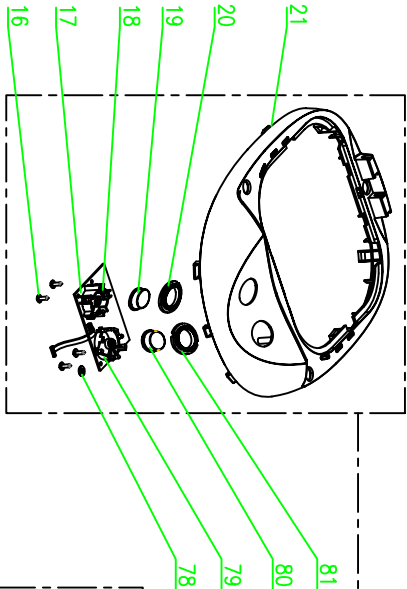
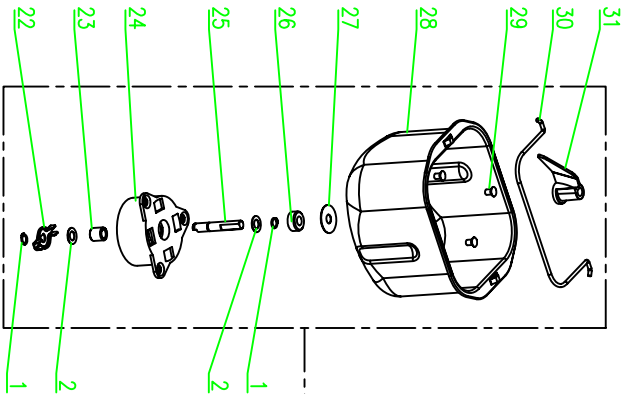


技术要求:

1. 整机规格: 230V/50Hz/530W, 电热管 450W。
2. 整机装配顺序按如图所示, 各零部件装配联接可靠。
3. 该机面包桶的容量为1.2LB。

81	XBM1008-10-13	右指示灯罩 Indicator cover(Right)	1	PC2858	
80	XBM1008-10-11	右按键 Button(Right)	1	PMMA	
79	XBM1008-10-12	左按键 Button(Right)	1	阻燃	
78		平垫圈 Plain Washer	1	6.3.5X6.7.0X0.8/红铜纸	
77		自攻螺钉 Screw	1	ST4X12/一字槽平圆头/镀锌	
76	XBM638-2-11	钩叉 Hook	1	Ø3 SUS430	面包机通用
75	XBM2384-1-07	量杯 measuring cup	1	PP34R 透明	面包机通用
74	XBM2384-1-08	量勺 measuring spoon	1	PP 34R 透明	面包机通用
73	XBM1008-10-03	上盖 Top Lid	1	PP730L+5.1 定型剂	
72	XBM1008-10-05	铰链固定块 Hinge bracket	1	PA66+30%GF	
71	XBM1008-10-07	排气筒 Vent	1	PBI+15%GF	
70	XBM1008-80-02	观察窗 View Window	1	8808833 钢化玻璃	
ITEM	DMC.NO	NAME	QTY	MAT&SPEC	REMARK

69	XBM1008-20-03	盖衬 Lid liner	1	280X270X0.4 SMD	
68		自攻螺钉 Screw	4	ST4X10/一字槽平圆头/不锈钢	
67	XBM1008-60-02	电机 Motor	1	YOM-20W-4 230V/50Hz/80W	借用DM638
66	XBM638-1-08	皮带轮 III Small belt Wheel	1	PA66+30%GF	
65	XBM638-2-13	小皮带轮 IV 通 Belt block	1	SECC Ø6XØ23X1.0	借用DM638
64	XBM2384-4-04	防滴落胶垫 Water absorber	4	Ø5XØ14X3 硅胶胶皮	
63		自攻螺钉 Screw	4	ST4X10/一字槽平圆头/镀锌铁钉	
62		电源板 Power pcb	1		专用
61		变压器 Transformer	1	SD41-501/230V 固定式	
60		自攻螺钉 Screw	4	ST4X10/一字槽平圆头/镀锌铁钉	
59	XBM1008-10-04	电源板支架 Power board holder	1	阻燃PP	
58	XBM1218-60-03	电容组件 Capacitance asm	1	Ø88Ø154±15% 450W 50Hz	
57	XBM438-1-12	电木盖 Thermal insulating mat	4	Ø131 电木粉(黑色)	面包机通用
56	XBM1008-10-06	烤箱框 Bake adiabatic frame	1	PA66+15%GF	
55	XBM128-10-04	孔改条 Screw cap	3	PP730L	
54	XBM1008-80-01	铰链轴销 hinge pin axle	1	Ø4XØ6.5 45# 镀蓝	
53		机固螺钉 Screw	11	M4X6/一字槽平圆头/镀锌铁钉	
52	XBM2384-4-03	底垫缓冲垫 Pan cushion(foam)	1	硅胶胶皮	
51		自攻螺钉 Screw	9	ST4X6/一字槽平圆头/镀锌铁钉	
50	XBM1008-20-01	底板 Bottom plate	1	272X195X1.2 SECC	
49		平垫圈 Plain washer	4	Ø4.2XØ9.0X0.8/镀锌板白锌	
48	XBM138-1-04	大皮带轮 Large belt wheel	1	PA66+30%GF	
47	XBM2384-2-15	挡片 Batlle plate	1	22X15X2 SECC	
46		平垫圈 Plain washer	1	Ø5XØ14X0.8/镀锌板白锌	
45		弹簧垫圈 Spring Washer	1	Ø5.1XØ7.7X1.3/弹簧镀锌铁钉	
44		止退螺母 Stop nut	1	M5/M5-58/镀锌板白锌	
43	XBM1008-40-01	皮带 belt	1	60S3M492 裁数164	
42	XBM1008-60-05	电源线组件 Power cord asm	2	H05W-F-3Ø 0.75mm² 达通彩箱	
41		自攻螺钉 Screw	1	ST4X12/一字槽平圆头/镀锌铁钉	借用DM638
40	HM48-1-09	压线码 FIXING CODE BLOCK	1	ABS/57	
39	XBM1008-10-01	下壳体 Lower shell	1	PP730L+5.1 定型剂	
38	XBM1228-40-01	胶圈 Rubber foot	4	Ø10X13 硅胶胶皮	
37		弹簧套圈 Spring Washer	6	Ø4.1XØ6.3X1.1/弹簧镀锌铁钉	
36		六角螺母 Hexagonal nut	1	M4/H3.2-S7/镀锌白锌	
35		机盖螺钉 Screw	7	M4X6/一字槽平圆头/镀锌铁钉	
34		外齿紧套圈 External tooth washer	2	Ø4.3XØ8.0X0.5/镀锌板彩形	
33	XBM1008-60-03	传感器组件 Sensor asm	1		
32	XBM1008-60-04	内接线组件 Inside wire asm	1		
31	XBM1008-30-01	单绕组叶片 single kneader	1	ADC12	
30	XBM1008-80-03	面包桶提手 Pan handle	1	Ø2.0X2/6 圆头长皮	
29		沉头螺钉 Countersunk revit	3	Ø5X8.0 圆头圆角六角	
28	XBM1008-20-04	面包桶 Bread Pan	1	30Ø4 11.2 18Ø13X100/12B	
27		油封垫片 Seal ring cover	1	Ø7XØ20X0.5 聚四氟乙烯	
26	XBM238-4-05	油封 Seal Ring	1	Ø7XØ8X9.3 硅胶胶皮	
25	XBM2384-8-01	搅拌轴 Kneader axle	1	Ø6X51/SUS4201	
24	XBM2384-3-01	桶座 Pan Base	1	ADC12	
23	XBM2384-3-05	桶座轴承 Pan Bearing	1	Ø6XØ12X12 铜基粉末冶金	
22	XBM2384-2-09	拨片 Driver	1	40Z2X1.0 SUS310/不锈钢	
21	XBM1008-10-02	上壳体 Upper shell	1	PP730L+5.1 定型剂	
20	XBM1008-10-09	指示灯罩 Indicator cover	1	PC2858	
19	XBM1008-10-10	按键 Button	1	PMMA	
18	XBM1008-10-08	按键支架 Button holder	1	阻燃PP	
17		控制板 Control pcb	1		专用
16		目及螺钉 Screw	4	ST3X10/一字槽平圆头/镀锌铁钉	
15		六角螺母 Hexagonal nut	2	M3/Ø2.4-S5.5/镀锌白	
14		弹簧垫圈 Spring Washer	1	Ø3.1XØ4.7X0.8/65Mn/镀锌铁钉	
13	XBM1118-80-03	电热管 Heat element	1	Ø3.2XØ9.5X0.5/镀锌板白锌	借用DM638
12	XBM1118-80-03	电热管固定片 Heat element stator	1	SUS430 36X18X0.4	
11	XBM638-2-04	电热管固定片 Heat element stator	2	M3X4/一字槽平圆头/镀锌铁钉	
10		机盖螺钉 Screw	1	HBM21 230V/50Hz-450W	
9	XBM1008-60-01	发热管 Heat element	1	11X3X2.9X0.4 SMD	与烤箱物料表
8	XBM1008-20-05	烤箱体 Baking chamber	1	602X127.7X0.4 SMD	
7	XBM1008-20-02	拨叉轴 Driving axle	1	SUS4201 t=1.5	
6	XBM2384-2-10	拨叉轴 Driving axle	1	SUS4201 t=1.5	
5	XBM138-8-01	拨叉轴 Driving axle	1	SUS4201 t=1.5	
4	XBM2384-3-04	底座轴承 Base bearing	1	Ø6XØ12X14 铜基粉末冶金	
3	XBM638-3-01	底座 Pan setting base	1	ADC12	
2		垫圈 Washer	4	Ø6XØ13X0.5 聚四氟乙烯	
1		轴用弹性挡圈 Basic external washer	4	Ø6XØ8.65Mn/外圈	
ITEM	DMC.NO	NAME	QTY	MAT&SPEC	REMARK

CUANGDONG DONGLING KITCHEN ENTERPRISE GROUP

MODE: XBM1008 面包机 BREAD MAKER

DMC.NO: XBM1008-00-20 REV: A

PREPARED BY: DATE:

CHECKED BY: DATE:

SCALE: 1 OF 1

STANDARD BY: DATE:

UNITS: mm

REVIEWED BY: DATE:

DATE:

APPROVED BY: DATE:

FRAME: AI