



PROPRIETARY NOTE

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TITLE : HT170EX1-100 Product Specification

Rev. 0

BOE TFT-LCD SBU

BEIJING BOE OPTOELECTRONICS TECHNOLOGY

BOE HYDIS TECHNOLOGY

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		TFT- LCD Product	0	2005.06.28
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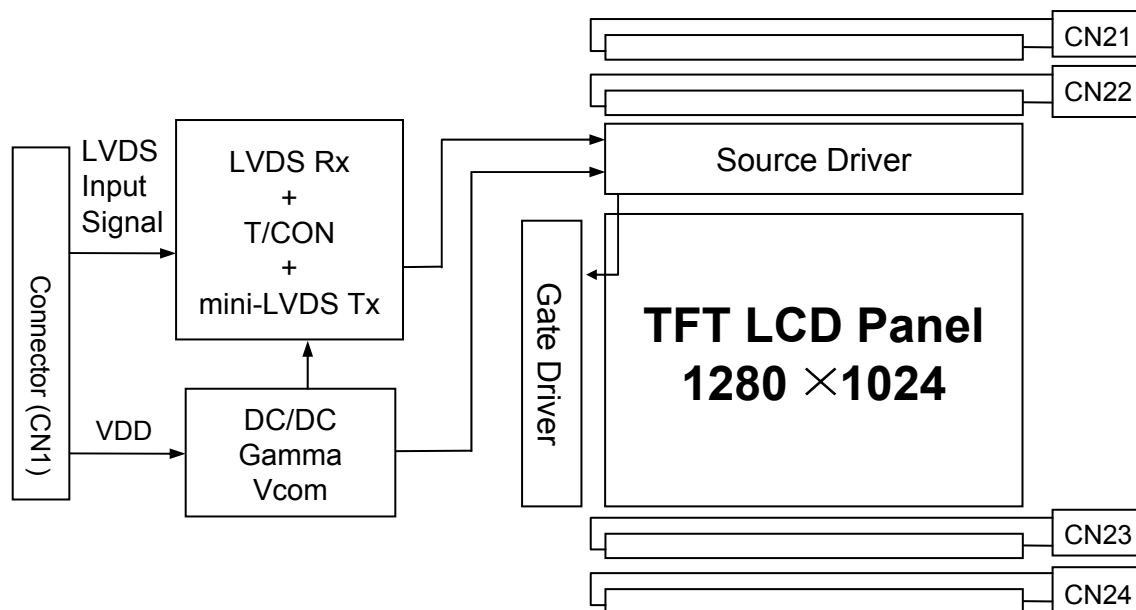
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1.0 GENERAL DESCRIPTION

1.1 Introduction

HT170EX1-100 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 17.0 inch diagonally measured active area with SXGA resolutions (1280 horizontal by 1024 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16,194,227 colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



1.2 Features

- LVDS Interface with 2 pixel / clock
- High-speed response
- Compact & Slim design
- Low power consumption
- 6-bit (FRC) color depth, display 16,194,227 colors
- Incorporated edge type back-light (Four lamps)
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) & H-Sync & V-Sync mode
- RoHS Compliant



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1.3 Application

- Desktop Type of PC & Workstation Use
- Slim-Size Display for Stand-alone Monitor
- Display Terminals for Control System
- Monitors for Process Controller

1.4 General Specification

The followings are general specifications at the model HT170EX1-100.

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	337.92(H) * 270.336(V)	mm	
Number of pixels	1280(H) × 1024(V)	pixels	
Pixel pitch	0.264(H) × 0.264(V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16,194,227	colors	
Display mode	Normally White		
Dimensional outline	354.9(H) × 290.3(V) × 13.0(D) typ.	mm	
Weight	1550 (max.)	gram	
Surface Treatment	Haze 25%, 3H		
Back-light	Top/Bottom edge side, 4-CCFL type		Note 1

Note : 1. CCFL (Cold Cathode Fluorescent Lamp)

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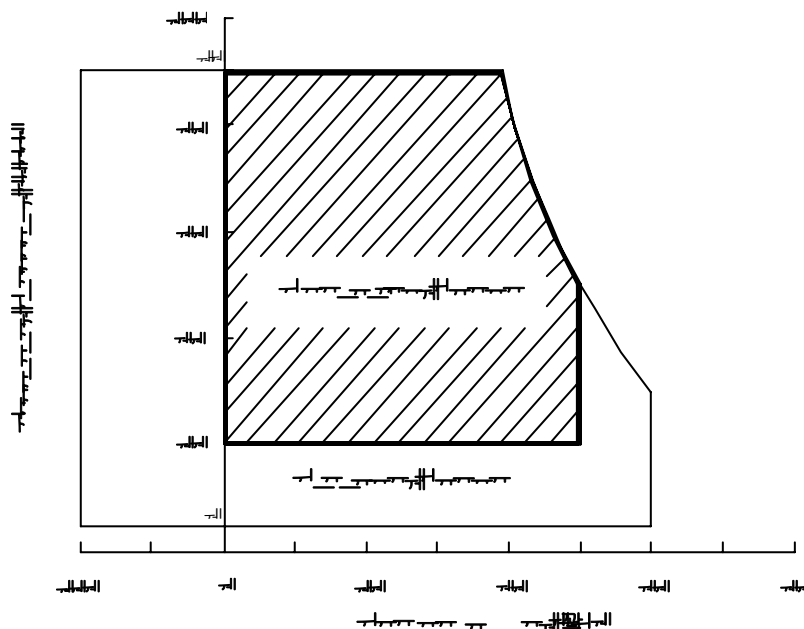
2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings> [VSS=GND=0V]

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	VSS-0.5	6.5	V	Ta = 25 °C
Logic Supply Voltage	V_{IN}	VSS-0.3	$V_{DD}+0.3$	V	
Back-light Lamp Current	I_{BL}	3	8	mA	
Back-light Lamp Frequency	F_L	40	80	KHz	
Operating Temperature	T_{OP}	0	+50	°C	1)
Storage Temperature	T_{ST}	-20	+60	°C	1)

Note : 1) Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be 39 °C max. and no condensation of water.



3.0 ELECTRICAL SPECIFICATIONS

< Table 3. Electrical specifications >

[Ta =25 ± 2 °C]

Parameter		Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	4.5	5.0	5.5	V	Note 1
Power Supply Current	I _{DD}	-	800	1000	mA	
Permissible Input Ripple Voltage	V _{RF}			100	mV	V _{DD} = 5.0V
High Level Differential Input Threshold Voltage	V _{IH}		-	+100	mV	V _{cm} = 1.2V typ.
Low Level Differential Input Threshold Voltage	V _{IL}	-100	-		mV	
Back-light Lamp Voltage	V _{BL}	560	580	690	V _{rms}	
Back-light Lamp Current	I _{BL}	3.0	7.5	8.0	mA _{rms}	
Back-light Lamp operating Frequency	F _L	40	-	80	KHz	Note 2
Lamp Start Voltage				1400	V _{rms}	25 °C, Note 3
				1700	V _{rms}	0 °C, Note 3
Lamp Life		50000	-		Hrs	I _{BL} = 8.0mA
Power Consumption	P _D	-	4.0	5.0	W	
	P _{BL}		17.4	←	W	I _{BL} = 7.5mA, Note 4
	P _{total}		21.4	22.4	W	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=5.0V, Frame rate=75Hz and Clock frequency = 67.5MHz. Test Pattern of power supply current

a) Typ : Black Pattern

b) Max : Dot Pattern

2. The lamp frequency should be selected as different as possible from the horizontal synchronous frequency and its harmonics to avoid interference, which may cause line flow on the display

3. The voltage above this value should be applied to the lamps for more than 1 second to start-up. Otherwise the lamps may not be turned on.

4. Calculated value for reference (V_{BL} × I_{BL}) × 4 excluding inverter loss.

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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25 \pm 2^\circ\text{C}$) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of Θ and Φ equal to 0° . We refer to $\Theta_{\Theta=0} (= \Theta_3)$ as the 3 o'clock direction (the "right"), $\Theta_{\Theta=90} (= \Theta_{12})$ as the 12 o'clock direction ("upward"), $\Theta_{\Theta=180} (= \Theta_9)$ as the 9 o'clock direction ("left") and $\Theta_{\Theta=270} (= \Theta_6)$ as the 6 o'clock direction ("bottom"). While scanning Θ and/or Φ , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 5.0V +/-10% at 25°C . Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

[VDD = 5.0V, Frame rate = 60Hz, Clock = 54MHz, $I_{BL} = 7.5\text{mA}$, $T_a = 25 \pm 2^\circ\text{C}$]

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle	Horizontal	Θ_3	CR > 10	65	75	-	Deg.	Note 1
		Θ_9		65	75	-	Deg.	
	Vertical	Θ_{12}		65	75	-	Deg.	
		Θ_6		50	60	-	Deg.	
Contrast ratio		CR	$\Theta = 0^\circ$ (Center) Normal Viewing Angle	350	500			Note 2
Luminance of White		Y_w		250	300		cd/m ²	Note 3
White luminance uniformity		ΔY		75	-	-	%	Note 4
Reproduction of color	White	W_x		0.283	0.313	0.343		Note 5
		W_y		0.299	0.329	0.359		
	Red	R_x		0.617	0.647	0.677		
		R_y		0.307	0.337	0.367		
	Green	G_x		0.253	0.283	0.313		
		G_y		0.570	0.600	0.630		
	Blue	B_x		0.112	0.142	0.172		
		B_y		0.054	0.084	0.114		
Response Time	Rise	T_r			8	12	ms	Note 6
	Decay	T_d						
Cross Talk		CT			-	-	2.0	%

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Note :

1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
2. Contrast measurements shall be made at viewing angle of $\theta = 0^\circ$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
4. The White luminance uniformity on LCD surface is then expressed as :
$$\Delta Y = (\text{Minimum Luminance of 9points} / \text{Maximum Luminance of 9points}) * 100$$

(See FIGURE 2 shown in Appendix).
5. The color chromaticity coordinates specified in Table 4. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
6. The electro-optical response time measurements shall be made as FIGURE 3 shown in Appendix by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td, and 90% to 10% is Tr.
7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (Y_A) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (Y_B) of that same area when any adjacent area is driven dark. (See FIGURE 4 shown in Appendix).

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5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

- CN11 Mode Side Connector : UJU IN-30-OB100 or Equivalent
User Side Connector : UJU HS-30-BB100 or Equivalent

Pin No	Symbol	Function	Remark
1	RXO0-	LVDS ODD 0- SIGNAL	
2	RXO0+	LVDS ODD 0+ SIGNAL	
3	RXO1-	LVDS ODD 1- SIGNAL	
4	RXO1+	LVDS ODD 1+ SIGNAL	
5	RXO2-	LVDS ODD 2- SIGNAL	
6	RXO2+	LVDS ODD 2+ SIGNAL	
7	GND	GROUND	
8	RXOCLK-	LVDS ODD CLOCK- SIGNAL	
9	RXOCLK+	LVDS ODD CLOCK+ SIGNAL	
10	RXO3-	LVDS ODD 3- SIGNAL	
11	RXO3+	LVDS ODD 3+ SIGNAL	
12	RXE0-	LVDS EVEN 0- SIGNAL	
13	RXE0+	LVDS EVEN 0+ SIGNAL	
14	GND	GROUND	
15	RXE1-	LVDS EVEN 1- SIGNAL	
16	RXE1+	LVDS EVEN 1+ SIGNAL	
17	GND	GROUND	
18	RXE2-	LVDS EVEN 2- SIGNAL	
19	RXE2+	LVDS EVEN 2+ SIGNAL	
20	RXECLK-	LVDS EVEN CLOCK- SIGNAL	
21	RXECLK+	LVDS EVEN CLOCK+ SIGNAL	
22	RXE3-	LVDS EVEN 3- SIGNAL	
23	RXE3+	LVDS EVEN 3+ SIGNAL	
24	GND	GROUND	
25	NC	NO CONNECTION	
26	DE	NO CONNECTION	
27	NC	NO CONNECTION	
28	VDD	POWER SUPPLY (+5.0 V)	
29	VDD		
30	VDD		

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5.2 LVDS Interface

5.2.1 Odd LVDS Transmitter (Tx; THC63LVDF83A or Equivalent) Signal Interface

	Input Signal	Transmitter		Interface		HT170EX1-100 (CN1)	Remark
		Pin No.	Pin No.	System (Tx)	TFT-LCD (Rx)	Pin No.	
O D D L V D S	OR0	51	48 47	OUT0- OUT0+	RXO0- RXO0+	1 2	
	OR1	52					
	OR2	54					
	OR3	55					
	OR4	56					
	OR5	3					
	OG0	4	46 45	OUT1- OUT1+	RXO1- RXO1+	3 4	
	OG1	6					
	OG2	7					
	OG3	11					
	OG4	12					
	OG5	14					
	OB0	15	42 41	OUT2- OUT2+	RXO2- RXO2+	5 6	
	OB1	19					
	OB2	20					
	OB3	22					
	OB4	23					
	OB5	24					
	Hsync	27	40 39	CLK OUT- CLK OUT+	RXO CLK- RXO CLK+	8 9	
	Vsync	28					
	DE	30					
	MCLK	31					
	OR6	50	38 37	OUT3- OUT3+	RXO3- RXO3+	10 11	
	OR7	2					
	OG6	8					
	OG7	10					
	OB6	16					
	OB7	18					
	RSVD	25					

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5.2.2 Even LVDS Transmitter (Tx; THC63LVDF83A or Equivalent) Signal Interface

	Input Signal	Transmitter		Interface		HT170X1-100 (CN1)	Remark
		Pin No.	Pin No.	System (Tx)	TFT-LCD (Rx)	Pin No.	
E V E N L V D S	ER0	51	48 47	OUT0- OUT0+	RXO0- RXO0+	12 13	
	ER1	52					
	ER2	54					
	ER3	55					
	ER4	56					
	ER5	3					
	EG0	4	46 45	OUT1- OUT1+	RXO1- RXO1+	15 16	
	EG1	6					
	EG2	7					
	EG3	11					
	EG4	12					
	EG5	14					
	EB0	15	42 41	OUT2- OUT2+	RXO2- RXO2+	18 19	
	EB1	19					
	EB2	20					
	EB3	22					
	EB4	23					
	EB5	24					
	Hsync	27	40 39	CLK OUT- CLK OUT+	RXO CLK- RXO CLK+	20 21	
	Vsync	28					
	DE	30					
	MCLK	31					
	ER6	50					
	ER7	2	38 37	OUT3- OUT3+	RXO3- RXO3+	22 23	
	EG6	8					
	EG7	10					
	EB6	16					
	EB7	18					
	RSVD	25					

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1 Pixel = 3 Dots

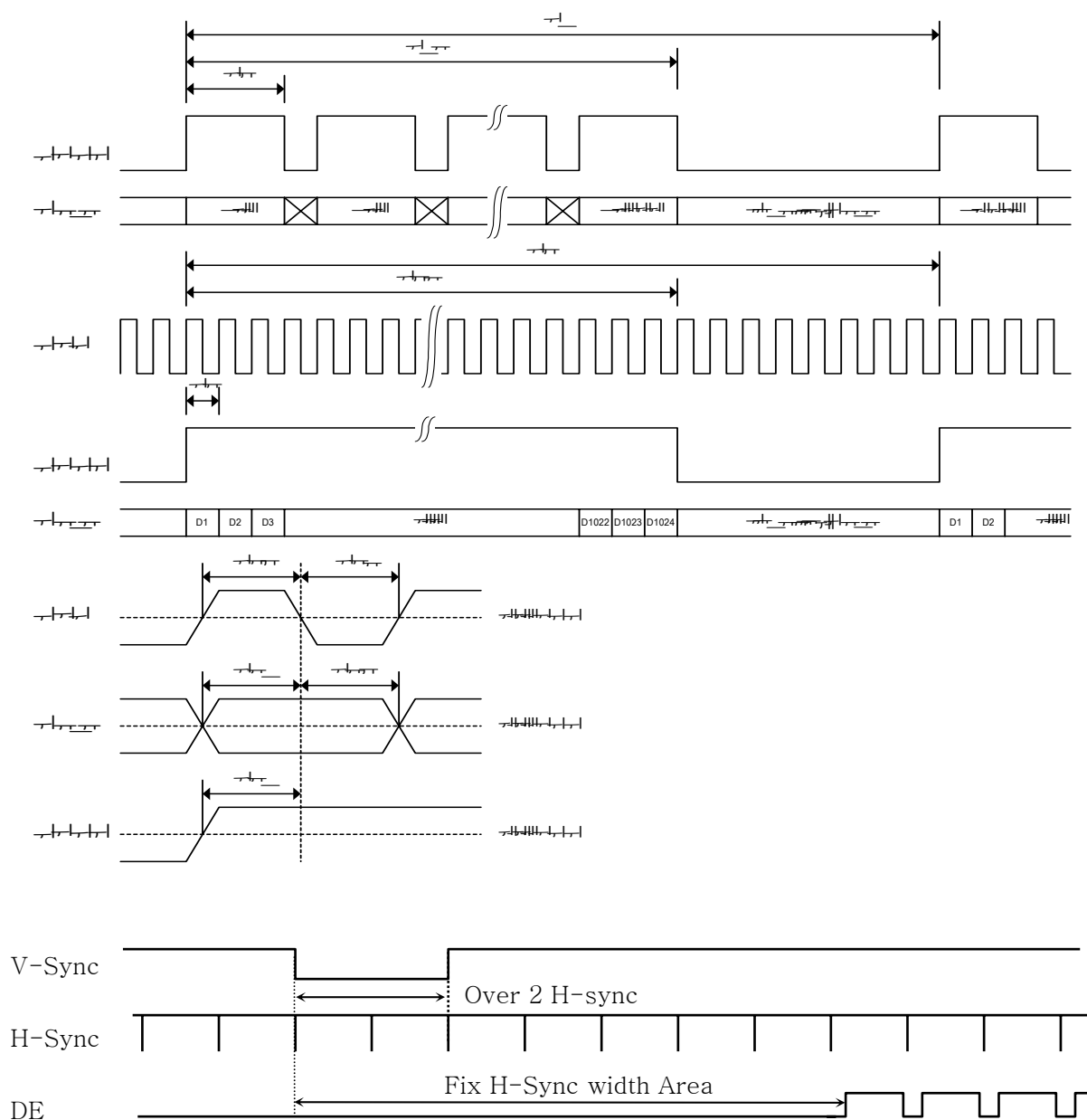
(1279,1024) (1280, 1024)

User Side Connector : 35001HS-02L(YeonHo) or Equivalent

Ground

6.1 Timing Parameters (DE & H-Sync & V-Sync mode)

clocks



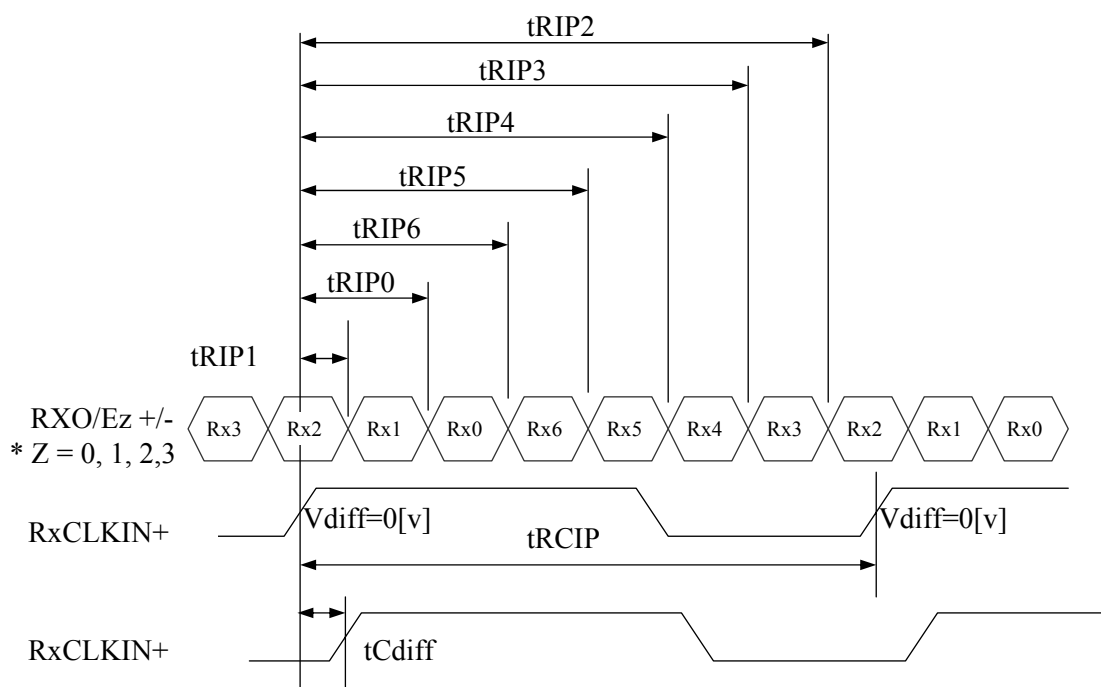
- 1) Need over 2 H-Sync during V-Sync Low Period (Recommend : over 3 H-Sync)
- 2) Fix H-Sync width form V-Sync falling edge to first DE rising edge

6.2 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is shown in Table 4.

<Table 4. LVDS Rx Interface Timing Specification>

Item	Symbol	Min	Typ	Max	Unit	Remark
CLKIN Period	tRCIP	14.7	18.5	-	msec	
CLK Difference	tCdiff	-tRCIP*(3/7)	0	+tRCIP*(3/7)	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRCIP/7-0.4	tRCIP/7	tRCIP/7+0.4	nsec	
Input Data 2	tRIP6	$2 \times \text{tRCIP}/7-0.4$	$2 \times \text{tRCIP}/7$	$2 \times \text{tRCIP}/7+0.4$	nsec	
Input Data 3	tRIP5	$3 \times \text{tRCIP}/7-0.4$	$3 \times \text{tRCIP}/7$	$3 \times \text{tRCIP}/7+0.4$	nsec	
Input Data 4	tRIP4	$4 \times \text{tRCIP}/7-0.4$	$4 \times \text{tRCIP}/7$	$4 \times \text{tRCIP}/7+0.4$	nsec	
Input Data 5	tRIP3	$5 \times \text{tRCIP}/7-0.4$	$5 \times \text{tRCIP}/7$	$5 \times \text{tRCIP}/7+0.4$	nsec	
Input Data 6	tRIP2	$6 \times \text{tRCIP}/7-0.4$	$6 \times \text{tRCIP}/7$	$6 \times \text{tRCIP}/7+0.4$	nsec	



$$* V_{diff} = (RXO/Ez+) - (RXO/Ez-), \dots, (RXO/ECLK+) - (RXO/ECLK-)$$



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7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

Color & Gray Scale		Red Data								Green Data								Blue Data							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	▽	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	▽	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	▽	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Gray Scale of White	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
	▽	1	1	1	1	1	1	1	0	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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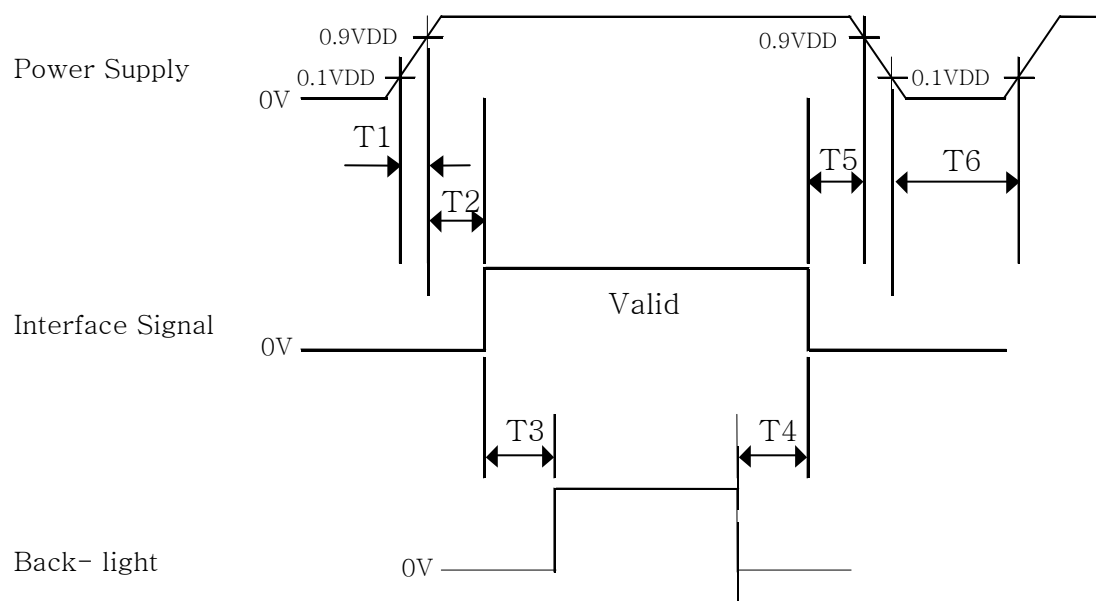
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8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- $0 < T1 \leq 10 \text{ ms}$
- $0 \leq T2 \leq 50 \text{ ms}$
- $200\text{ms} \leq T3$
- $100\text{ms} \leq T4$
- $0 \leq T5 \leq 50\text{ms}$
- $1 \text{ sec} \leq T6$

Notes:

1. When the power supply VDD is 0V, Keep the level of input signals on the low or keep high impedance.
2. Do not keep the interface signal high impedance when power is on.
3. Back Light must be turn on after power for logic and interface signal are valid.



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9.0 MECHANICAL CHARACTERISTICS

9.1 Dimensional Requirements

FIGURE 6 (located in Appendix) shows mechanical outlines for the model HT170EX1-100. Other parameters are shown in Table 5.

<Table 5. Dimensional Parameters>

Parameter	Specification	Unit
Dimensional outline	354.9 (H) × 290.3 (V) × 13.0 (D) ± 0.5	mm
Weight	1550 max.	gram
Active area	337.92 (H) × 270.336(V)	mm
Pixel pitch	0.264(H) × 0.264(V)	mm
Number of pixels	1280(H) × 1024(V) (1 pixel = R + G + B dots)	pixels
Back-light	Top / Bottom edge side 4-CCFL type	

9.2 Mounting

See FIGURE 5. (shown in Appendix)

9.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

9.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350 [lux.]

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10.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 6. Reliability Test Parameters >

No	Test Items	Conditions
1	High temperature storage test	Ta = 60 °C , 240 hrs
2	Low temperature storage test	Ta = -20 °C , 240 hrs
3	High temperature & high humidity operation test	Ta = 50 °C , 80%RH, 240hrs
4	High temperature operation test	Ta = 50 °C , 240hrs
5	Low temperature operation test	Ta = 0 °C , 240hrs
6	Thermal shock	Ta = -20 °C ↔ 60 °C (0.5 hr), 100 cycle
7	Vibration test (non-operating)	Frequency : 10 ~ 300 Hz, Sweep rate 30 min Gravity / AMP : 1.5 G Period : ± X, ± Y, ± Z 30 min
8	Shock test (non-operating)	Gravity : 70G Pluse width : 11msec, sine wave ± X, ± Y, ± Z Once for each direction
9	Electro-static discharge test	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

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11.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

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12.0 PRODUCT SERIAL NUMBER



1	2	3	4	5	6	7
X	X	X	X	X	1 0 0 - X X X	X X X X X

Type designation

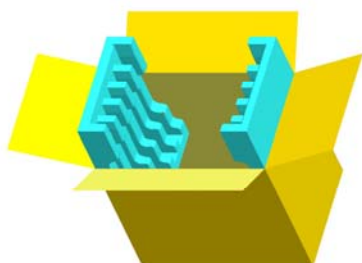
- No 1. Control Number
- No 2. Rank / Grade
- No 3. Line Classification (H:BOE HYDIS, L:LCM, A/B/C:BOE OT)
- No 4. Year (5 : 2005, 6 : 2006, ...)
- No 5. Month (1, 2, 3,..., 9, X, Y, Z)
- No 6. FG Code
- No 7. Serial Number

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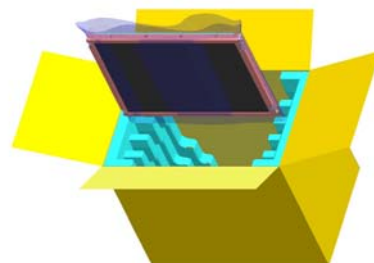
13.0 PACKING

13.1 Packing Order

Put Pad into the box.



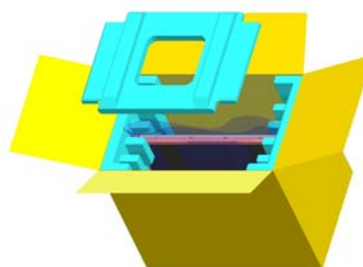
As shown in the figure,
place the Modules
bundled by shielding bag
in the box.



After sealing the box,
attach Packing Label
on the attach position
sign area of the box.



Place a cover on
the top of the box.



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13.2 Packing Note

- Box Dimension: 333mm(W)X 365mm(L)X 455(D)
- Package Quantity in one Box: 8pcs

13.3 Box label

- Label Size: 108 mm (L) × 56 mm (W)
- Contents

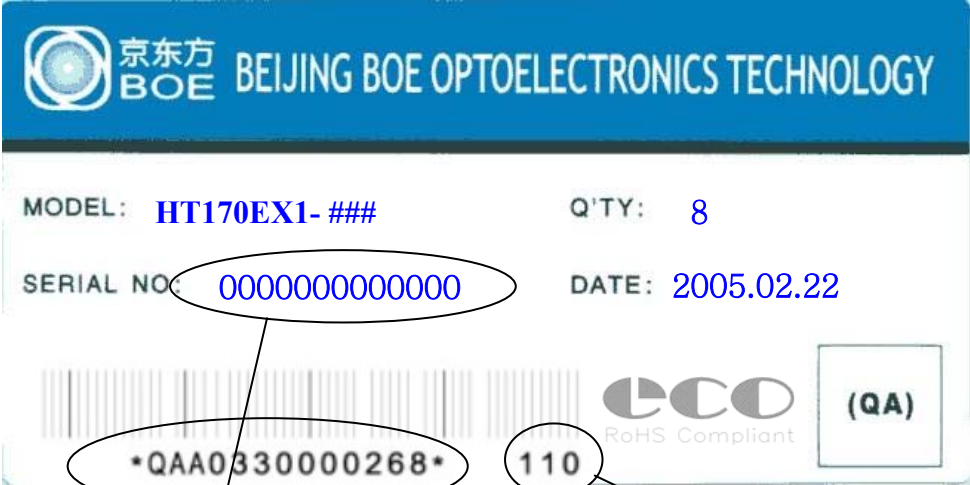
Model: HT170EX1

Q`ty: Module Q`ty in one box

Serial No.: Box Serial No. See next page for detail description.

Date: Packing Date

FG Code: FG Code of Product



<u>00</u>	<u>0</u>	<u>0</u>	<u>00</u>	<u>0</u>	<u>0</u>	<u>0</u>	<u>00000</u>
Type	Grade	Line	Year	Month	ITEM-CODE	Serial_no	

FG CODE

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14.0 APPENDIX

Figure 1. Measurement Set Up

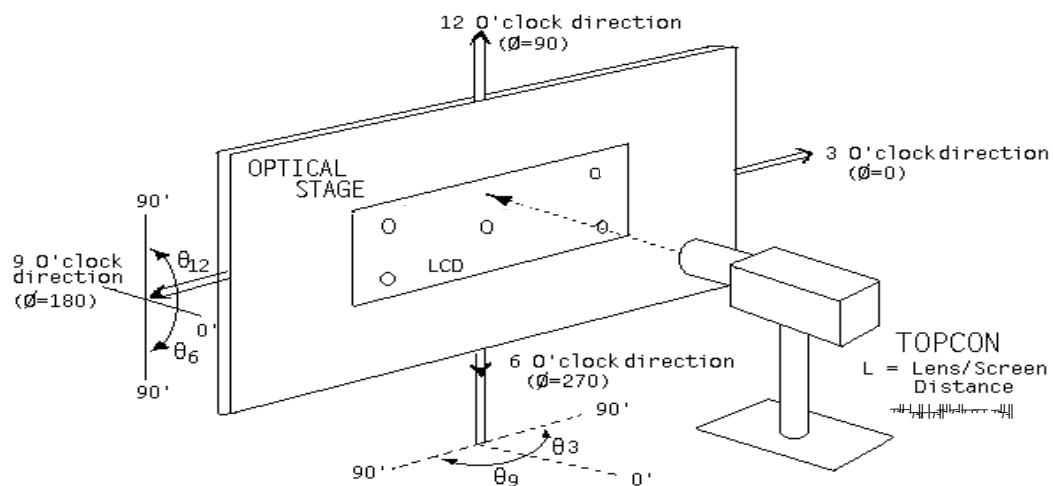
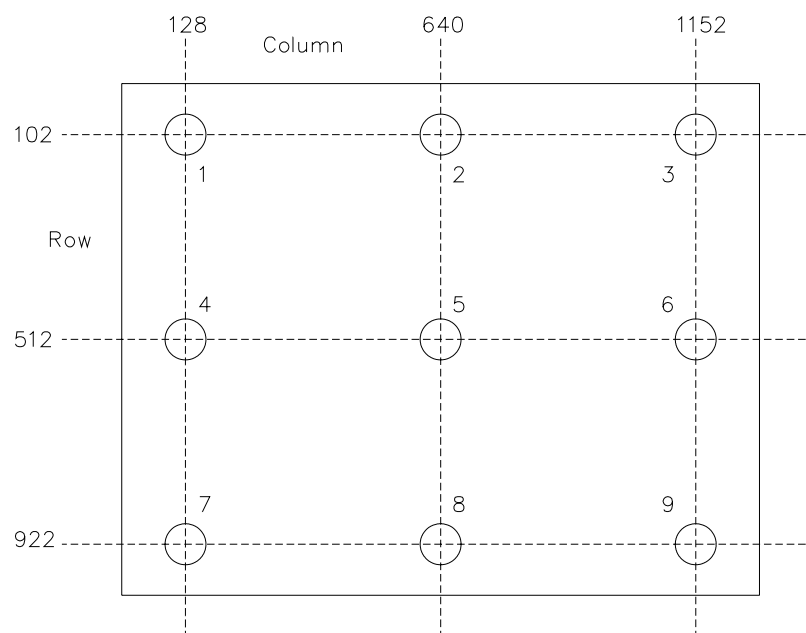


Figure 2. White Luminance and Uniformity Measurement Locations



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Figure 3. Response Time Testing

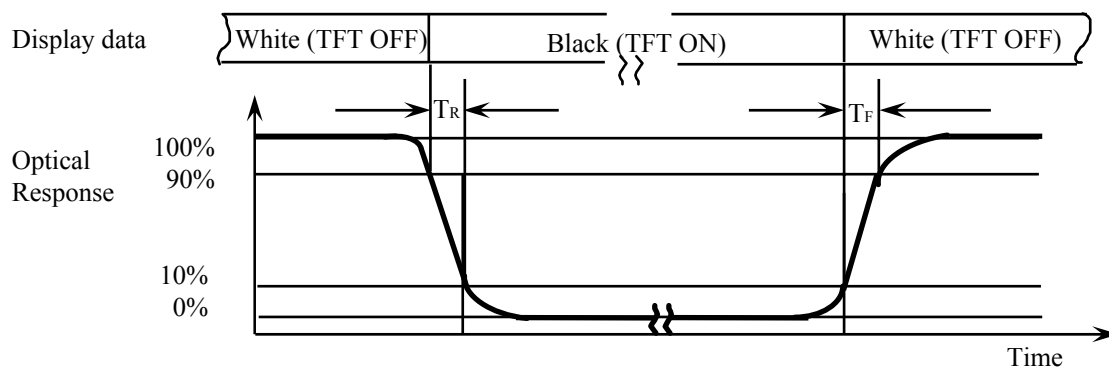
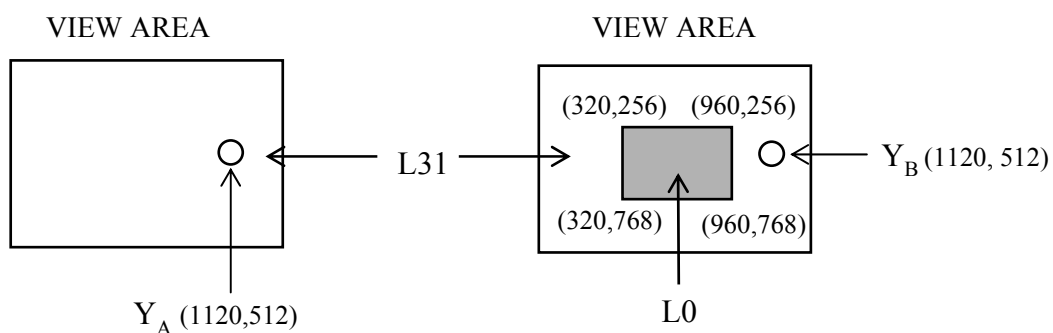


Figure 4. Cross Modulation Test Description



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

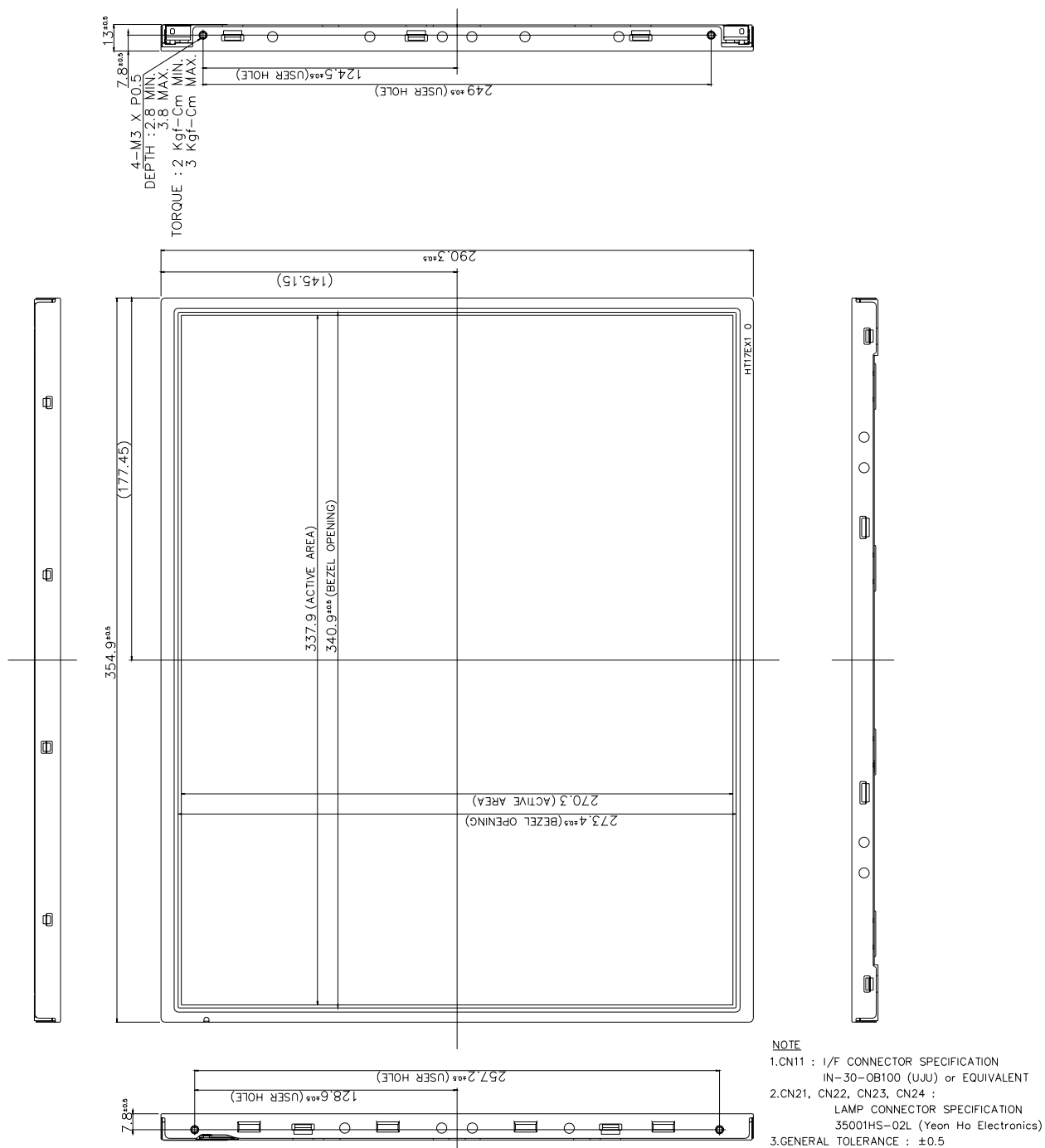
Where:

Y_A = Initial luminance of measured area (cd/m²)

Y_B = Subsequent luminance of measured area (cd/m²)

The location measured will be exactly the same in both patterns

Figure 5. TFT-LCD Module Outline Dimensions (Front view)



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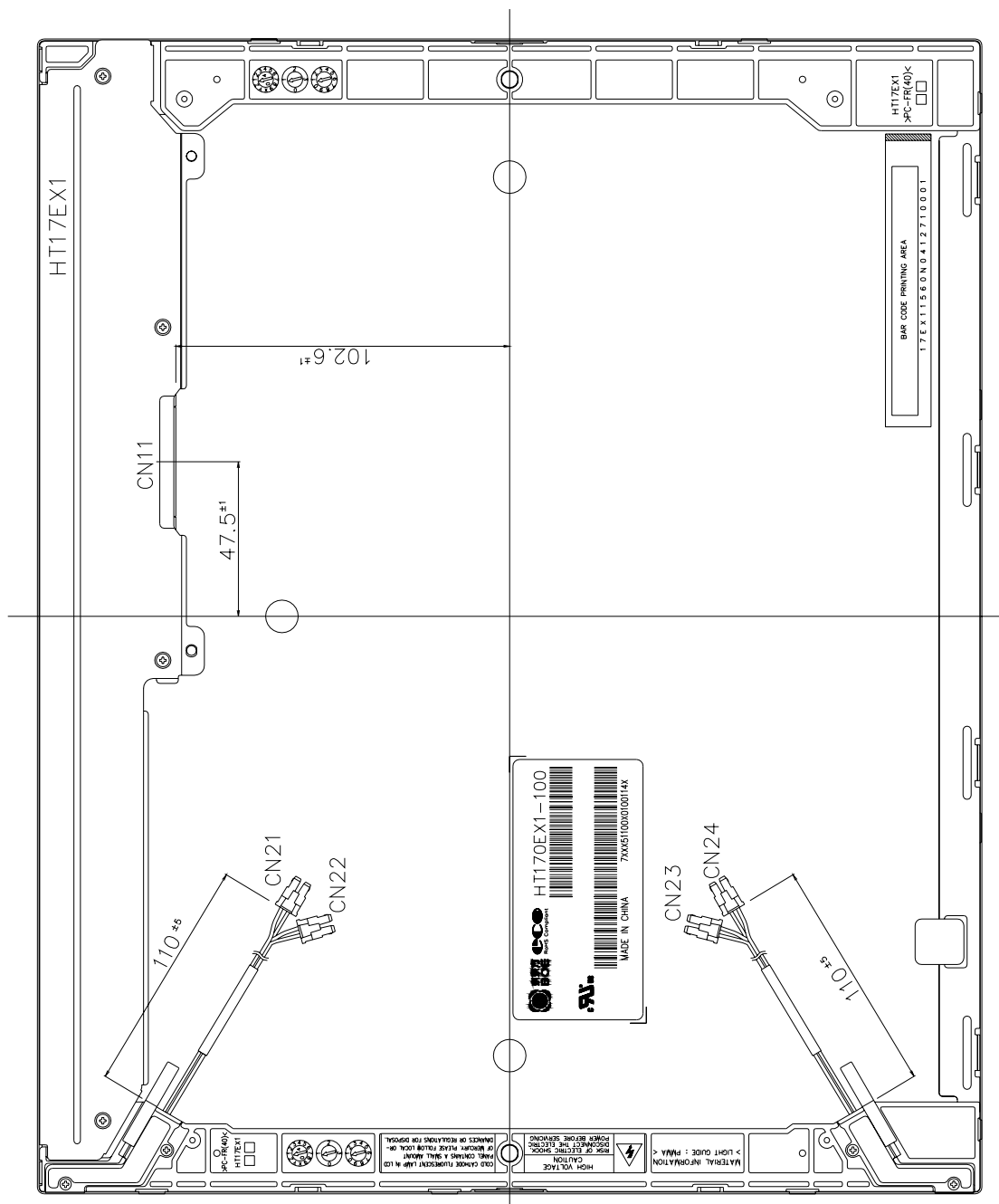
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Figure 6. TFT-LCD Module Outline Dimensions (Rear view)



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